Packaged Rooftop Units, Heat Pumps, & Outdoor Air Handling Units

Installation, Operation, & Maintenance

**WARNING**

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death or property damage.

Be sure to read and understand the installation, operation and service instructions in this manual.

Improper installation, adjustment, alteration, service or maintenance can cause serious injury, death or property damage.

A copy of this IOM should be kept with the unit.

**WARNING**

- Do not store gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

- WHAT TO DO IF YOU SMELL GAS
  - Do not try to light any appliance.
  - Do not touch any electrical switch; do not use any phone in your building.
  - Leave the building immediately.
  - Immediately call your gas supplier from a phone remote from the building. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.

- Startup and service must be performed by a Factory Trained Service Technician.
# Table of Contents

AAON® RQ Series Features and Options Introduction ...................................................... 7  
Safety ................................................................................................................................. 8  
RQ Series Feature String Nomenclature ............................................................................ 14  
General Information ........................................................................................................ 23  
  Codes and Ordinances ...................................................................................................... 23  
  Receiving Unit ................................................................................................................ 24  
  Packaged Direct Expansion (DX) Units .......................................................................... 25  
  Gas or Electric Heating .................................................................................................... 26  
  Wiring Diagrams .............................................................................................................. 27  
  Condensate Drain Pan .................................................................................................... 27  
Installation .......................................................................................................................... 28  
  Unit Location .................................................................................................................. 28  
  Setting the Curb ................................................................................................................ 28  
  Forklifting the Unit ......................................................................................................... 31  
  Lifting the Unit ................................................................................................................ 32  
  Vertical Duct Connection ............................................................................................... 33  
  Seismic Curb Installation ............................................................................................... 34  
  Horizontal Duct Connection ......................................................................................... 36  
  Outside Air Rain Hood .................................................................................................... 36  
  Metal Mesh Filters .......................................................................................................... 37  
  Electrical ........................................................................................................................ 38  
    Variable Speed Compressors ....................................................................................... 40  
    Thermostat Control Wiring ......................................................................................... 40  
Gas Heating ........................................................................................................................ 42  
  Maximum Piping Capacities ............................................................................................ 42  
  Piping Sizing Examples .................................................................................................. 43  
  Inlet and Manifold Pressures ......................................................................................... 43  
  Gas Pressure Regulator & Overpressure Protection Device .......................................... 44  
  Additional Gas Piping Considerations .......................................................................... 44  
  Leak Testing .................................................................................................................... 46  
Refrigerant-to-Water Heat Exchanger ............................................................................... 46  
  Water-Source Heat Pump Applications ......................................................................... 46  
  Open Loop Applications ............................................................................................... 47  
  Freezing Water in the Heat Exchanger ......................................................................... 47  
  Water Piping .................................................................................................................. 48  
Condensate Drain Piping .................................................................................................... 50  
Discharge and Suction Line Piping .................................................................................. 50  
Heating Coils ..................................................................................................................... 53  
Chilled Water Coil ............................................................................................................. 53  
Electric Preheat ................................................................................................................ 54  
  Status Display Screens .................................................................................................. 54  
  System Setting Screens .................................................................................................. 55  
  LED Flash Alarm Codes ............................................................................................... 57  
  Operation ....................................................................................................................... 57  
Energy Recovery Units ...................................................................................................... 58
Index of Tables and Figures

Tables:
Table 1 - Electric and Gas Heating Capacities ................................................................. 26
Table 2 - Auxiliary Electric Heating Capacities ................................................................. 27
Table 3 - Unit Clearances ................................................................................................. 28
Table 7 - Nameplate Voltage Markings ........................................................................... 38
Table 4 - Single Circuited Variable Speed Compressor Frequency Range ...................... 40
Table 5 - Control Wiring ..................................................................................................... 41
Table 6 - 2-6 ton Gas Connections .................................................................................... 42
Table 7 - Natural Gas (ft³/hr) ............................................................................................ 42
Table 8 - Propane (kBtu/hr) ............................................................................................. 43
Table 9 - Gas Piping Supports .......................................................................................... 44
Table 10 - Glycol Freezing Points ..................................................................................... 48
Table 11 - Condenser Water Connections ......................................................................... 48
Table 12 - Hot Water Coil Connection Sizes .................................................................... 53
Table 13 - Steam Coil Connection Sizes .......................................................................... 53
Table 14 - Chilled Water Coil Connection Sizes ............................................................... 53
Table 15 - Stages of Electric Preheat ................................................................................. 56
Table 16 - Acceptable Refrigeration Circuit Values ......................................................... 67
Table 17 - R-410A Refrigerant Temperature-Pressure Chart ........................................... 68
Table 18 - EC Condenser Fan Cycling Options ................................................................. 72
Table 19 - Demand Signal vs. Compressor Capacity Modulation ..................................... 87
Table 20 - RQ Series 2-6 ton Pre Filters ......................................................................... 88
Table 21 - RQ Series 2-6 ton Unit Filters .......................................................................... 89
Table 22 - RQ Series 2-6 ton Energy Recovery Wheel Filters ........................................... 89
Figures:
Figure 1 - Lockable Handle ................................................................. 24
Figure 2 - RQ Series Orientation ............................................................. 28
Figure 3 - RQ Cabinet Standard and Power Exhaust Gasket Locations ........ 30
Figure 4 - Forklifting an RQ Series Unit from the Side ............................. 31
Figure 5 - Forklifting an RQ Series Unit from the Front ............................ 31
Figure 6 - Lifting Details of a 2-6 ton Standard or Power Exhaust Unit ........ 32
Figure 7 - Lifting Details of a 2-6 ton Energy Recovery Wheel Unit ............ 32
Figure 8 - Vertical Duct Connection......................................................... 33
Figure 9 - Solid Bottom Seismic Curb with Filters .................................... 34
Figure 10 - Seismic Solid Bottom Curb without Filters Cross Section ......... 35
Figure 11 - Seismic Solid Bottom Curb without Filters Detail A .................. 35
Figure 12 - Seismic Solid Bottom Curb without Filters Detail B ................. 35
Figure 13 - Seismic Rigid Mount Curb Cross Section ................................ 36
Figure 14 - Horizontal duct connections .................................................. 36
Figure 15 - RQ Series unit Closed Rain Hood ......................................... 37
Figure 16 - RQ Series unit Open Rain Hood ............................................. 37
Figure 17 - Rain Hood with Metal Mesh Filter Rack Installation .................. 37
Figure 18 - Unit Base Utility Entry .......................................................... 38
Figure 19 - Back View of Power Switch from Control Compartment .......... 39
Figure 20 - RQ Series Gas Heat Exchanger ............................................. 42
Figure 21 - Example 2-6 ton through the Base Gas Piping ......................... 45
Figure 22 - Post Corner Hole Location ..................................................... 51
Figure 23 - Post Back Hole Location ....................................................... 51
Figure 24 - Post Corner Hole Piping ....................................................... 52
Figure 25 - Post Back Hole Piping ......................................................... 52
Figure 26 - Preheat Controller ............................................................... 54
Figure 27 - Gas Heater Instructions ......................................................... 69
Figure 28 - PIN Connectors on EC Supply Fan Motor Electronics ............... 70
Figure 29 - Gas Heat Exchanger ............................................................. 78
Figure 30 - Removal of a Condenser Fan Assembly .................................... 78
Figure 31 - Evaporator Coil Access ......................................................... 79
Figure 32 - 2-6 ton Supply Fan ............................................................... 84
Figure 33 - RQ Supply Fan Removal Bolts .............................................. 85
Figure 34 - RQ Supply Fan Removal Slide .............................................. 85
Figure 35 - Variable Capacity Compressor Controller ............................... 87
Figure 36 - Compressor Controller Flash Code Details ............................. 88
Figure 37 - RQ Series 2-6 ton Standard Filter Layout ................................ 89
AAON® RQ Series Features and Options Introduction

**Energy Efficiency**
- Direct Drive Backward Curved Plenum Supply Fans
- Variable Capacity R-410A Scroll Compressors
- Airside Economizers
- Factory Installed AAONAIRE® Energy Recovery Wheels
- Double Wall Rigid Polyurethane Foam Panel Construction, R-13 Insulation
- Modulating Natural Gas Heaters
- Modulating/SCR Electric Heaters
- Premium Efficiency Motors
- Variable Speed Supply/Exhaust Fans
- Air-Source, Water-Source and Geothermal Heat Pumps

**Installation and Maintenance**
- Clogged Filter Switch
- Color Coded Wiring Diagram
- Compressors in Isolated Compartment
- Compressor Isolation Valves
- Convenience Outlet
- Direct Drive Supply Fans
- Hinged Access Doors with Lockable Handles
- Magnehelic Gauge
- Service Lights
- Sight Glass

**System Integration**
- Chilled Water Cooling Coils
- Controls by Others
- Electric/Natural Gas/LP Heating
- Hot Water/Steam Heating Coil
- Non-Compressorized DX Coils

**Environmentally Friendly**
- Airside Economizers
- Factory Installed AAONAIRE Energy Recovery Wheels
- R-410A Refrigerant

**Extended Life**
- 5 Year Compressor Warranty
- 15 Year Aluminized Steel Heat Exchanger Warranty
- 25 Year Stainless Steel Heat Exchanger Warranty
- Interior Corrosion Protection
- Polymer E-Coated Coils - 5 Year Warranty
- Stainless Steel Coil Casing
- Stainless Steel Drain Pans
Safety

Attention should be paid to the following statements:

NOTE - Notes are intended to clarify the unit installation, operation and maintenance.

⚠️ CAUTION - Caution statements are given to prevent actions that may result in equipment damage, property damage, or personal injury.

⚠️ WARNING - Warning statements are given to prevent actions that could result in equipment damage, property damage, personal injury or death.

⚠️ DANGER - Danger statements are given to prevent actions that will result in equipment damage, property damage, severe personal injury or death.

---

**WARNING**

**ELECTRIC SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to the furnace. More than one disconnect may be provided.
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.
- Verify proper operation after servicing. Secure all doors with key-lock or nut and bolt.

---

**CAUTION**

**WHAT TO DO IF YOU SMELL GAS**

- Do not try to turn on unit.
- Shut off main gas supply.
- Do not touch any electric switch.
- Do not use any phone in the building.
- Never test for gas leaks with an open flame.
- Use a gas detection soap solution and check all gas connections and shut off valves.

---

**WARNING**

Electric shock hazard. Before servicing, shut off all electrical power to the unit, including remote disconnects, to avoid shock hazard or injury from rotating parts. Follow proper Lockout-Tagout procedures.
WARNING

FIRE, EXPLOSION OR CARBON MONOXIDE POISONING HAZARD

Failure to replace proper controls could result in fire, explosion or carbon monoxide poisoning. Failure to follow safety warnings exactly could result in serious injury, death or property damage. Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this appliance.

WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow instructions could result in severe personal injury or death due to carbon-monoxide poisoning, if combustion products infiltrate into the building.

Check that all openings in the outside wall around the vent (and air intake) pipe(s) are sealed to prevent infiltration of combustion products into the building.

Check that furnace vent (and air intake) terminal(s) are not obstructed in any way during all seasons.

WARNING

ROTATING COMPONENTS

Unit contains fans with moving parts that can cause serious injury. Do not open door containing fans until the power to the unit has been disconnected and fan wheel has stopped rotating.

WARNING

GROUNDING REQUIRED

All field installed wiring must be completed by qualified personnel. Field installed wiring must comply with NEC/CEC, local and state electrical code requirements. Failure to follow code requirements could result in serious injury or death. Provide proper unit ground in accordance with these code requirements.
**WARNING**

During installation, testing, servicing and troubleshooting of the equipment it may be necessary to work with live electrical components. Only a qualified licensed electrician or individual properly trained in handling live electrical components shall perform these tasks.

Standard NFPA-70E, an OSHA regulation requiring an Arc Flash Boundary to be field established and marked for identification of where appropriate Personal Protective Equipment (PPE) be worn, should be followed.

**CAUTION**

Electric motor over-current protection and overload protection may be a function of the Variable Frequency Drive to which the motors are wired. Never defeat the VFD motor overload feature. The overload ampere setting must not exceed 115% of the electric motors FLA rating as shown on the motor nameplate.

**CAUTION**

Failure to properly drain and vent coils when not in use during freezing temperature may result in coil and equipment damage.

**WARNING**

Do not leave VFDs unattended in hand mode or manual bypass. Damage to personnel or equipment can occur if left unattended. When in hand mode or manual bypass mode VFDs will not respond to controls or alarms.

**CAUTION**

Rotation must be checked on all MOTORS AND COMPRESSORS of 3 phase units at startup by a qualified service technician. Scroll compressors are directional and can be damaged if rotated in the wrong direction. Compressor rotation must be checked using suction and discharge gauges. Fan motor rotation should be checked for proper operation. Alterations should only be made at the unit power connection.

**WARNING**

 UNIT HANDLING

To prevent injury or death lifting equipment capacity shall exceed unit weight by an adequate safety factor. Always test-lift unit not more than 24 inches high to verify proper center of gravity lift point to avoid unit damage, injury or death.

**WARNING**

Failure to properly drain and vent coils when not in use during freezing temperature may result in coil and equipment damage.

**WARNING**

Do not use oxygen, acetylene or air in place of refrigerant and dry nitrogen for leak testing. A violent explosion may result causing injury or death.
**WARNING**

**WATER PRESSURE**

Prior to connection of condensing water supply, verify water pressure is less than maximum pressure shown on unit nameplate. To prevent injury or death due to instantaneous release of high pressure water, relief valves should be field supplied on system water piping.

**WARNING**

Always use a pressure regulator, valves and gauges to control incoming pressures when pressure testing a system. Excessive pressure may cause line ruptures, equipment damage or an explosion which may result in injury or death.

**CAUTION**

To prevent damage to the unit, do not use acidic chemical coil cleaners. Do not use alkaline chemical coil cleaners with a pH value greater than 8.5, after mixing, without first using an aluminum corrosion inhibitor in the cleaning solution.

**CAUTION**

Do not clean DX refrigerant coils with hot water or steam. The use of hot water or steam on refrigerant coils will cause high pressure inside the coil tubing and damage to the coil.

**WARNING**

Some chemical coil cleaning compounds are caustic or toxic. Use these substances only in accordance with the manufacturer's usage instructions. Failure to follow instructions may result in equipment damage, injury or death.

**CAUTION**

Door compartments containing hazardous voltage or rotating parts are equipped with door latches to allow locks. Door latch are shipped with nut and bolts requiring tooled access. If you do not replace the shipping hardware with a pad lock always re-install the nut & bolt after closing the door.

**CAUTION**

Cleaning the cooling tower or condenser water loop with harsh chemicals such as hydrochloric acid (muriatic acid), chlorine or other chlorides, can damage the refrigerant-to-water heat exchanger. Care should be taken to avoid allowing chemicals to enter the refrigerant-to-water heat exchanger. See Appendix A - Heat Exchanger Corrosion Resistance for more information.

**CAUTION**

Unit power supply wire should be only copper or aluminum.
**WARNING**

**OPEN LOOP APPLICATIONS**

Failure of the condenser as a result of chemical corrosion is excluded from coverage under AAON Inc. warranties and the heat exchanger manufacturer's warranties.

**WARNING**

**WATER FREEZING**

Failure of the condenser due to freezing will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of water freezing in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.

**WARNING**

**COMPRESSOR CYCLING**

5 MINUTE MINIMUM OFF TIME
To prevent motor overheating compressors must cycle off for a minimum of 5 minutes.

5 MINUTE MINIMUM ON TIME
To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 6 starts per hour.
1. Startup and service must be performed by a Factory Trained Service Technician.

2. Use only with type of the gas approved for the furnace. Refer to the furnace rating plate.

3. The unit is for outdoor use only. See General Information section for more information.

4. Provide adequate combustion ventilation air to the furnace. If a vent duct extension is used, a class III approved vent is required. See the Locating Units and Gas Heating sections of the Installation section of the manual.

5. Always install and operate furnace within the intended temperature rise range and duct system external static pressure (ESP) as specified on the unit nameplate.

6. The supply and return air ducts must be derived from the same space. It is recommended ducts be provided with access panels to allow inspection for duct tightness. When a down flow duct is used with electric heat, the exhaust duct should be an L shaped duct.

7. Clean furnace, duct and components upon completion of the construction setup. Verify furnace operating conditions including input rate, temperature rise and ESP.

8. Every unit has a unique equipment nameplate with electrical, operational, and unit clearance specifications. Always refer to the unit nameplate for specific ratings unique to the model you have purchased.

9. READ THE ENTIRE INSTALLATION, OPERATION AND MAINTENANCE MANUAL. OTHER IMPORTANT SAFETY PRECAUTIONS ARE PROVIDED THROUGHOUT THIS MANUAL.

10. Keep this manual and all literature safeguarded near or on the unit.
RQ Series Feature String Nomenclature

Model Options  :  Unit Feature Options

| GEN | SIZE | VLT | CONFIG | A1 | A2 | A3 | A4 | B1 | B2 | B3 | 1A | 1B | 1C | 1D | 2 | 3 | 4 | 5A | 5B | 5C | 6A | 6B | 6C | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14A | 14B | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 |
|-----|------|-----|--------|----|----|----|----|----|----|----|----|----|----|----|----|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
|     |      |     |        | 00 | 00 | 00 | 05 | 3  | -  | V  | -  | B  | B  | 01 | -  | 3  | 3  | 4 : | A  | 0  | 0  | 0  | D  | 0  | B  | -  | P  | J  | C  | -  | 0  | B  | A  | -  | 0  | D  | 0  | 0  | 0  | 0  | L  | -  | 0  | 0  | 0  | B  | 0  | 0  | 0  | 0  | B  |

BASE MODEL
SERIES AND GENERATION
RQ

UNIT SIZE
002 = 2 ton Capacity
003 = 3 ton Capacity
004 = 4 ton Capacity
005 = 5 ton Capacity
006 = 6 ton Capacity

VOLTAGE
1 = 230V/1Φ/60Hz
2 = 230V/3Φ/60Hz
3 = 460V/3Φ/60Hz
4 = 575V/3Φ/60Hz
6 = 380V/3Φ/50Hz
8 = 208V/3Φ/60Hz
9 = 208V/1Φ/60Hz

DISCHARGE/RETURN CONFIGURATION
AND INTERIOR CORROSION PROTECTION
V = Vertical Discharge and Return
H = Horizontal Discharge and Return
J = Option H + Interior Corrosion Protection
W = Option V + Interior Corrosion Protection
K = Vertical Discharge and Horizontal Return
L = Option K + Interior Corrosion Protection
M = Horizontal Discharge and Vertical Return
N = Option M + Interior Corrosion Protection

Model Option A: COOLING/HEAT PUMP
A1: REFRIGERANT STYLE
0 = Air Handling Unit
B = R-410A - Non-Compressorized DX Air Handling Unit
C = R-410A - Standard Efficiency
E = R-410A Variable Capacity Scroll Compressor - High Efficiency
F = R-410A Variable Capacity Scroll Compressor - Standard Efficiency
G = R-410A Two-Step Compressor - High Efficiency
H = R-410A Two-Step Compressor - Standard Efficiency
K = R-410A Variable Speed Scroll Compressor – High Efficiency

A2: UNIT CONFIGURATION
0 = No Cooling
A = Air-Cooled Cond. + Std Evap. Coil
B = Air-Cooled Cond. + 6 Row Evap. Coil
J = Water-Cooled Cond. + Std Evap. Coil
K = Water-Cooled Cond. + 6 Row Evap. Coil
U = Chilled Water Coil - 4 Row
W = Chilled Water Coil - 6 Row
2 = Non-Compressorized + Std Evap. Coil
4 = Non-Compressorized + 6 Row Evap. Coil
6 = Air-Source Heat Pump
7 = Water-Source/Geothermal Heat Pump

A3: COIL COATING
0 = Standard
1 = Polymer E-Coated Evap. and Cond. Coils
8 = Polymer E-Coated Cond. Coil
9 = Polymer E-Coated Cooling Coil
A = Stainless Steel Evap. Coil Casing + Polymer E-Coated Cond. Coil
D = Stainless Steel Cooling Coil Casing
## RQ Series Feature String Nomenclature

### Model Options:

<table>
<thead>
<tr>
<th>GEN</th>
<th>SIZE</th>
<th>CONFIG</th>
</tr>
</thead>
<tbody>
<tr>
<td>A4</td>
<td>COOLING/HEAT PUMP STAGING</td>
<td></td>
</tr>
<tr>
<td>B1</td>
<td>HEATING TYPE</td>
<td></td>
</tr>
<tr>
<td>B2</td>
<td>HEATING DESIGNATION</td>
<td></td>
</tr>
<tr>
<td>B3</td>
<td>HEATING STAGING</td>
<td></td>
</tr>
</tbody>
</table>

### Unit Feature Options:

- **A4: COOLING/HEAT PUMP STAGING**
  - 0 = No Cooling
  - 1 = 1 Stage
  - 2 = 2 Stage
  - 9 = Variable Capacity
  - B = 1 Stage + 1 Stage Auxiliary Heat
  - C = 2 Stage + 1 Stage Auxiliary Heat
  - E = Modulating - Lead VCC + 1 Stage Aux. Heat
  - H = Single Serpentine 8 fpi
  - J = Half Serpentine 8 fpi
  - K = Single Serpentine 10 fpi
  - L = Half Serpentine 10 fpi
  - M = Single Serpentine 12 fpi
  - N = Half Serpentine 12 fpi
  - P = 1 Stage + 2 Stage Auxiliary Heat
  - Q = 2 Stage + 2 Stage Auxiliary Heat
  - S = Modulating - Lead VCC + 2 Stage Aux. Heat
  - U = 1 Stage + 4 Stage Auxiliary Heat
  - V = 2 Stage + 4 Stage Auxiliary Heat
  - Y = Modulating - Lead VCC + 4 Stage Aux. Heat

- **B1: HEATING TYPE**
  - 0 = No Heating
  - 1 = Electric Heat
  - 2 = Natural Gas Aluminized
  - 3 = Natural Gas Stainless Steel
  - 4 = High Altitude Natural Gas Aluminized
  - 5 = High Altitude Natural Gas Stainless Steel
  - 6 = LP Gas Aluminized
  - 7 = LP Gas Stainless Steel
  - 8 = High Altitude LP Gas Aluminized
  - 9 = High Altitude LP Gas Stainless Steel
  - C = Steam Distributing Standard
  - D = Steam Distributing Polymer E-Coated
  - E = Hot Water Standard
  - F = Hot Water Polymer E-Coated

- **B2: HEATING DESIGNATION**
  - 0 = No Heating
  - 1 = Heat 1
  - 2 = Heat 2
  - 3 = Heat 3
  - 4 = Heat 4
  - 5 = Heat 5
  - 7 = Heat 7
  - H = 1 Row Coil
  - J = 2 Row Coil

- **B3: HEATING STAGING**
  - 0 = No Heating
  - 1 = 1 Stage
  - 2 = 2 Stage
  - 3 = 3 Stage
  - 4 = 4 Stage
  - 9 = Modulating Gas/SCR Electric
  - A = SCR Electric, 0-10V External Control
  - B = High Turndown Modulating Gas
  - H = Single Serpentine 8 fpi
  - J = Half Serpentine 8 fpi
  - M = Single Serpentine 12 fpi
  - N = Half Serpentine 12 fpi
RQ Series Feature String Nomenclature

**Feature 1: RETURN/OUTSIDE AIR**

1A: RETURN/OUTSIDE AIR SECTION
- 0 = Manually Adjustable OA Opening + RA Opening
- A = Economizer
- B = Econ + Power Exhaust
- F = Low cfm Total Energy Recovery Wheel
- Q = Low cfm Total ERW + Bypass Damper
- H = Low cfm Sensible ERW
- J = Low cfm Sensible ERW + Bypass Damper
- K = 100% Outside Air - No Return Air Opening
- L = Motorized Outside Air Damper + RA Opening
- M = Motorized Outside Air Damper - No RA Opening
- N = Empty ERW Option Box - No Power Exhaust
- P = Empty ERW Option Box + Power Exhaust
- R = Low cfm Total Fixed Plate Energy Recovery + Bypass Damper
- S = Low cfm Sensible Fixed Plate Energy Recovery
- T = Low cfm Sensible Fixed Plate Energy Recovery + Bypass Damper
- U = High cfm Total Fixed Plate Energy Recovery
- V = High cfm Total Fixed Plate Energy Recovery + Bypass Damper
- W = High cfm Sensible Fixed Plate Energy Recovery
- Y = High cfm Sensible Fixed Plate Energy Recovery + Bypass Damper
- 5 = 100% Return Air

1B: RETURN/EXHAUST AIR BLOWER
- CONFIGURATION
- A = 1 Blower + Standard Efficiency Motor
- C = 1 Blower + Premium Efficiency Motor
- E = 1 Blower + Premium Efficiency Motor + 1 VFD
- H = 1 Blower + High Efficiency EC Motor
- J = 1 Blower + Single Phase Motor + Speed Control
- K = Option E + Shaft Grounding

1C: RETURN/EXHAUST AIR BLOWER
- 0 = Standard - None
- B = 15” Backward Curved Plenum
- C = 18.5” Backward Curved Plenum
- J = 15” Backward Curved Plenum - 70% Width
- K = 18.5” Backward Curved Plenum - 60% Width
- N = 16” Axial Flow

1D: RETURN/EXHAUST AIR BLOWER MOTOR
- 0 = Standard - None
- A = 0.25 hp - 850 rpm
- B = 0.5 hp - 1075 rpm
- C = 1 hp - 1750 rpm
- D = 2 hp - 1760 rpm
- W = 0.75 hp - 1760 rpm
- Z = 0.167 hp - 825 rpm

**Feature 2: OUTSIDE AIR CONTROL**
- 0 = Standard - None
- A = 3 Position Actuator - Sensible Limit
- B = 3 Position Actuator - Enthalpy Limit
- C = Fully Modulating Actuator - Sensible Limit
- D = Fully Modulating Actuator - Enthalpy Limit
- E = DDC Actuator
- M = 3 Pos. Act. - Sensible Limit + CO2 Override
- N = 3 Pos. Act. - Enthalpy Limit + CO2 Override
- P = Fully Mod. Act. - Sensible + CO2 Override
- Q = Fully Mod. Act. - Enthalpy + CO2 Override
- R = DDC Actuator + CO2 Override
- S = Dual Minimum Position Potentiometers + Fully Mod. Act. - Sensible Limit
- T = Dual Minimum Position Potentiometers + Fully Mod. Act. - Enthalpy Limit
- U = 2 Position Actuator
- Y = Fault Detection and Diagnostics Controller (FDD) - Sensible Limit
- Z = FDD - Enthalpy Limit
- 1 = FDD Sensible Changeover + CO2 Override
- 2 = FDD Enthalpy Changeover + CO2 Override

**Feature 3: HEAT OPTIONS**
- 0 = Standard - None
- E = Discharge Air Override
- K = Auxiliary Heat K
- L = Auxiliary Heat L
- M = Auxiliary Heat M
- N = Auxiliary Heat N
RQ Series Feature String Nomenclature

### Model Options

| GEN | SIZE | VLT | CONFIG | A1 | A2 | A3 | A4 | B1 | B2 | B3 | 1A | 1B | 1C | 1D | 2 | 3 | 4 | 5A | 5B | 5C | 6A | 6B | 6C | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14A | 14B | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 |
|-----|------|-----|--------|----|----|----|----|----|----|----|----|----|----|----|----|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|

### Unit Feature Options

RQ - 005 - 3 - V - B B 0 1 - 3 3 4 : A 0 0 0 - D 0 B - P J C - 0 B A - O D 0 0 0 0 L - 0 0 - 0 0 B 0 0 0 0 0 B

**Feature 4: MAINTENANCE OPTIONS**

- **0** = Standard - None
- **A** = Field Wired 115V Outlet
- **B** = Factory Wired 115V Outlet
- **C** = Blower Aux. Contact
- **D** = Remote Start/Stop Terminals
- **E** = Options A + C
- **F** = Options A + D
- **G** = Options B + C
- **H** = Options B + D
- **J** = Options A + C + D
- **K** = Options B + C + D
- **L** = Options C + D

**Feature 5: SUPPLY AIR OPTIONS**

**5A: SUPPLY AIR BLOWER CONFIGURATION**

- **F** = 1 Blower + High Efficiency EC Motor
- **Q** = 1 Blower + Inverter 3 Phase Motor + VFD
- **R** = 1 Blower + Single Phase Motor + Speed Control
- **S** = Option Q + Shaft Grounding

**5B: SUPPLY AIR BLOWER**

- **J** = 18.5” Direct Drive Backward Curved Plenum
- **K** = 18.5” Direct Drive BC Plenum - 60% Width

**5C: SUPPLY AIR BLOWER MOTOR**

- **A** = 0.25 hp - 850 rpm
- **B** = 0.5 hp - 1075 rpm
- **C** = 1 hp - 1750 rpm
- **D** = 2 hp - 1760 rpm
- **W** = 0.75 hp - 1760 rpm
- **Z** = 0.167 hp - 825 rpm

**Feature 6: FILTERS**

**6A: PRE FILTER**

- **0** = Standard - None
- **A** = 2” Pleated - MERV 8
- **B** = Metal Mesh Outside Air Filter
- **C** = Lint Screen Filter
- **D** = Exhaust Air ERW Filter
- **E** = Option A + B
- **F** = Option A + D
- **G** = Option B + D
- **H** = Option A + B + D

**6B: UNIT FILTER**

**6C: FILTER OPTIONS**

- **0** = Standard
- **A** = Clogged Filter Switch
- **B** = Manhelic Gauge
- **C** = Options A + B

**Feature 7: REFRIGERATION CONTROL**

- **0** = Standard
- **A** = 5 Min. Time Delay Relay - Comp. Off
- **D** = Adjustable Lockout
- **E** = Freeze Stats - Each Circuit
- **H** = Options A + D
- **J** = Options A + E
- **N** = Adjustable Fan Cycling with Adjustable Compressor Lockout
- **Q** = Options D + E
- **U** = Options A + N
- **W** = Options A + D + E
- **2** = Options N + E
- **6** = Options A + N + E
RQ Series Feature String Nomenclature

Model Options : Unit Feature Options

Feature 8: REFRIGERATION OPTIONS
0 = Standard
D = Modulating Hot Gas Reheat
E = 0°F Low Ambient Lead Stage
N = Polymer E-Coated Modulating Hot Gas Reheat
W = Split System Modulating Hot Gas Reheat
4 = Split System Polymer E-Coated Modulating Hot Gas Reheat

Feature 9: REFRIGERATION ACCESSORIES
0 = Standard
A = Sight Glass
B = Compressor Isolation Valves
C = Options A + B
D = ECM Condenser Fan - Multiple Speed
E = ECM Condenser Fan – Head Pressure Control
G = Options A + D
H = Options B + D
J = Options A + B + D
K = Options A + E
L = Options B + E
M = Options A + B + E
N = Low Sound Condenser Fan – Head Pressure Control
P = Options N + A
Q = Options N + B
R = Options N + A + B

Feature 10: POWER OPTIONS
0 = Standard Power Block
A = 100 Amp Power Switch
B = 150 Amp Power Switch
C= Power Switch (250 Amp)
G= Circuit Breaker (15 Amp)
H= Circuit Breaker (20 Amp)
J= Circuit Breaker (25 Amp)
K= Circuit Breaker (30 Amp)
L= Circuit Breaker (35 Amp)
M= Circuit Breaker (40 Amp)
N= Circuit Breaker (45 Amp)
P= Circuit Breaker (50 Amp)
Q= Circuit Breaker (60 Amp)
R= Circuit Breaker (70 Amp)
S= Circuit Breaker (80 Amp)
T= Circuit Breaker (90 Amp)
U= Circuit Breaker (100 Amp)
V= Circuit Breaker (110 Amp)
W= Circuit Breaker (125 Amp)
Y= Circuit Breaker (150 Amp)
Z= Circuit Breaker (175 Amp)
1= Circuit Breaker (200 Amp)
2= Circuit Breaker (225 Amp)
3= Circuit Breaker (250 Amp)
RQ Series Feature String Nomenclature

<table>
<thead>
<tr>
<th>Model Options</th>
<th>Unit Feature Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>GEN SIZE VLT</td>
<td>Config</td>
</tr>
<tr>
<td>A1 A2 A3 A4</td>
<td>B1 B2 B3 1A 1B 1C 1D</td>
</tr>
<tr>
<td>2 3 4</td>
<td>5A 5B 5C 6A 6B 6C 7 8</td>
</tr>
<tr>
<td>9 10 11</td>
<td>12 13 14A 14B 15 16 17 18 19 20 21 22 23</td>
</tr>
<tr>
<td>R Q - 0 0 5 - 3 - V - B B 0 1 - 3 3 4 : A 0 0 0 - D 0 B - P J C - 0 B A - 0 D 0 0 0 L - 0 0 - 0 0 B 0 0 0 0 0 B</td>
<td></td>
</tr>
</tbody>
</table>

**Feature 11: SAFETY OPTIONS**

- **0** = Standard
- **A** = Return and Supply Air Firestat
- **B** = Return Air Smoke Detector
- **C** = Supply Air Smoke Detector
- **D** = Options B + C
- **E** = Options A + B
- **F** = Options A + C
- **G** = Options A + B + C
- **H** = Remote Safety Shutoff Terminals
- **J** = Options A + H
- **K** = Options B + H
- **L** = Options C + H
- **M** = Options D + H
- **N** = Options A + B + H
- **P** = Options A + C + H
- **Q** = Options A + D + H
- **R** = High Condensate Level Switch
- **S** = Options A + R
- **T** = Options B + R
- **U** = Options C + R
- **V** = Options D + R
- **W** = Options H + R
- **Y** = Options E + R
- **Z** = Options F + R
- **1** = Options G + R
- **2** = Options J + R
- **3** = Options K + R
- **4** = Options L + R
- **5** = Options M + R
- **6** = Options N + R
- **7** = Options P + R
- **8** = Options Q + R

**Feature 12: CONTROLS**

- **0** = Standard
- **A** = Low Limit Controls
- **B** = Phase and Brown Out Protection
- **C** = Energy Recovery Wheel Defrost
- **D** = Energy Recovery Wheel Rotation Detection
- **E** = Compressor Power Factor Correction
- **F** = Options A + B
- **G** = Options A + C
- **H** = Options A + E
- **J** = Options A + H
- **K** = Options B + C
- **L** = Options B + D
- **M** = Options B + E
- **N** = Options C + D
- **P** = Options C + E
- **Q** = Options D + E
- **R** = Options A + B + C
- **S** = Options A + B + D
- **T** = Options A + B + E
- **U** = Options A + C + D
- **V** = Options A + C + E
- **W** = Options A + D + E
- **Y** = Options B + C + D
- **Z** = Options B + C + E
- **1** = Options B + D + E
- **2** = Options C + D + E
- **3** = Options A + B + C + D
- **4** = Options A + B + C + E
- **5** = Options A + B + D + E
- **6** = Options A + C + D + E
- **7** = Options B + C + D + E
- **8** = Options A + B + C + D + E
## RQ Series Feature String Nomenclature

### Feature 13: SPECIAL CONTROLS

<table>
<thead>
<tr>
<th>Feature 13: SPECIAL CONTROLS</th>
<th>14B: PREHEAT SIZING</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Terminal Block</td>
<td>0 = Standard – None</td>
</tr>
<tr>
<td>D = VAV Unit Controller - VAV Cool + CV Heat</td>
<td>A = Single Serpentine 8 fpi</td>
</tr>
<tr>
<td>E = Constant Volume Unit Controller - CV Cool + CV Heat</td>
<td>B = Half Serpentine 8 fpi</td>
</tr>
<tr>
<td>F = Makeup Air Unit Controller - CV Cool + CV Heat</td>
<td>E = Single Serpentine 12 fpi</td>
</tr>
<tr>
<td>J = Factory Installed DDC Controls Furnished by Others</td>
<td>F = Half Serpentine 12 fpi</td>
</tr>
<tr>
<td>K = Factory Installed DDC Controls Furnished by Others with Isolation Relays</td>
<td>G = 10 kW (7.5 kW @ 208V)</td>
</tr>
<tr>
<td>L = Terminal Block for Thermostat Control with Isolation Relays</td>
<td>H = 15 kW (11.3 kW @ 208V)</td>
</tr>
<tr>
<td>W = Terminal Block for Variable Capacity Compressor Thermostat</td>
<td>J = 20 kW (15 kW @ 208V)</td>
</tr>
<tr>
<td>Y = Single Zone VAV Heat Pump Unit Controller - VAV Cool + VAV Heat</td>
<td></td>
</tr>
<tr>
<td>Z = Constant Volume Heat Pump Unit Controller - CV Cool + CV Heat</td>
<td></td>
</tr>
<tr>
<td>1 = Makeup Air Heat Pump Unit Controller - CV Cool + CV Heat</td>
<td></td>
</tr>
<tr>
<td>2 = Single Zone VAV Unit Controller VAV Cool + CV Heat</td>
<td></td>
</tr>
<tr>
<td>3 = Single Zone VAV Unit Controller VAV Cool + VAV Heat</td>
<td></td>
</tr>
<tr>
<td>4 = Field Installed DDC Controls by Others</td>
<td></td>
</tr>
<tr>
<td>5 = Field Installed DDC Controls Furnished by Others with Isolation Relays</td>
<td></td>
</tr>
<tr>
<td>6 = Factory Installed DDC Controls Furnished by Others with Isolation Relays (SPA)</td>
<td></td>
</tr>
</tbody>
</table>

### Feature 14: PREHEAT

#### 14A: PREHEAT CONFIGURATION

<table>
<thead>
<tr>
<th>Feature 14: PREHEAT</th>
<th>14B: PREHEAT SIZING</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard - None</td>
<td>0 = Standard – None</td>
</tr>
<tr>
<td>A = Steam Distributing Preheat Coil - 1 Row</td>
<td>A = Single Serpentine 8 fpi</td>
</tr>
<tr>
<td>C = Hot Water Preheat Coil - 1 Row</td>
<td>B = Half Serpentine 8 fpi</td>
</tr>
<tr>
<td>E = Modulating Electric Preheat</td>
<td>E = Single Serpentine 12 fpi</td>
</tr>
<tr>
<td>F = Outside Airflow Monitoring Size A</td>
<td>F = Half Serpentine 12 fpi</td>
</tr>
<tr>
<td>G = Outside Airflow Monitoring Size B</td>
<td>G = 10 kW (7.5 kW @ 208V)</td>
</tr>
<tr>
<td>H = Outside Airflow Monitoring Size C</td>
<td>H = 15 kW (11.3 kW @ 208V)</td>
</tr>
</tbody>
</table>
RQ Series Feature String Nomenclature

<table>
<thead>
<tr>
<th>Feature 15: Glycol Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard</td>
</tr>
<tr>
<td>A = 20% Propylene Glycol</td>
</tr>
<tr>
<td>B = 40% Propylene Glycol</td>
</tr>
<tr>
<td>C = Field Adjustable for Glycol Percentage</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 16: INTERIOR CABINET OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard</td>
</tr>
<tr>
<td>B = Control Panel Service Lights</td>
</tr>
<tr>
<td>H = UV Lights</td>
</tr>
<tr>
<td>J = Compressor Sound Blanket (CSB)</td>
</tr>
<tr>
<td>K = Control Panel Service Lights + UV Lights</td>
</tr>
<tr>
<td>L = Control Panel Service Lights + CSB</td>
</tr>
<tr>
<td>M = UV Lights + CSB</td>
</tr>
<tr>
<td>N = Control Panel Service Lights + UV Lights + CSB</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 17: EXTERIOR CABINET OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard</td>
</tr>
<tr>
<td>A = Base Insulation</td>
</tr>
<tr>
<td>B = Burglar Bars</td>
</tr>
<tr>
<td>D = Options A + B</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 18: Customer Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 19: CODE OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard - ETL U.S.A. Listing</td>
</tr>
<tr>
<td>A = M.E.A.</td>
</tr>
<tr>
<td>B = Chicago - Cool + Gas</td>
</tr>
<tr>
<td>C = Chicago - Cool + Electric Heat</td>
</tr>
<tr>
<td>D = Chicago - Cool Only</td>
</tr>
<tr>
<td>E = Chicago - Gas Only</td>
</tr>
<tr>
<td>F = Chicago - Electric Heat Only</td>
</tr>
<tr>
<td>G = Chicago - No Cool + No Heat</td>
</tr>
<tr>
<td>H = ETL U.S.A. + Canada Listing</td>
</tr>
<tr>
<td>K = California OSHPD Certification</td>
</tr>
<tr>
<td>L = Shake Table Cert. (ASCE 7-05/ICC-ES AC 156)</td>
</tr>
<tr>
<td>M = Seismic Construction (Non-Certified)</td>
</tr>
<tr>
<td>N = California OSHPD Certification + Chicago</td>
</tr>
<tr>
<td>P = Shake Table Cert. (ASCE 7-05/ICC-ES AC 156) + Chicago</td>
</tr>
<tr>
<td>Q = Seismic Construction (Non-Certified) + Chicago</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 20: CRATING</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard</td>
</tr>
<tr>
<td>A = Export Crating</td>
</tr>
<tr>
<td>B = Export Crating - No Condenser Section</td>
</tr>
<tr>
<td>C = Shrink Wrap</td>
</tr>
<tr>
<td>D = Options A + C</td>
</tr>
<tr>
<td>E = Options B + C</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Feature 21: WATER-COOLED CONDENSER</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Standard - None</td>
</tr>
<tr>
<td>A = Balancing Valves</td>
</tr>
<tr>
<td>B = Water Flow Switch</td>
</tr>
<tr>
<td>C = Motorized Shut-off Valve</td>
</tr>
<tr>
<td>D = Head Pressure Control</td>
</tr>
<tr>
<td>E = Options A + B</td>
</tr>
<tr>
<td>F = Options A + C</td>
</tr>
<tr>
<td>G = Options A + D</td>
</tr>
<tr>
<td>H = Options B + C</td>
</tr>
<tr>
<td>J = Options B + D</td>
</tr>
<tr>
<td>L = Options A + B + C</td>
</tr>
<tr>
<td>M = Options A + B + D</td>
</tr>
<tr>
<td>R = CuNi Coaxial Heat Exchanger</td>
</tr>
<tr>
<td>S = Options A + R</td>
</tr>
<tr>
<td>T = Options B + R</td>
</tr>
<tr>
<td>U = Options C + R</td>
</tr>
<tr>
<td>V = Options D + R</td>
</tr>
<tr>
<td>W = Options A + B + R</td>
</tr>
<tr>
<td>Y = Options A + C + R</td>
</tr>
<tr>
<td>Z = Options A + D + R</td>
</tr>
<tr>
<td>1 = Options B + C + R</td>
</tr>
<tr>
<td>2 = Options B + D + R</td>
</tr>
<tr>
<td>3 = Options C + D + R</td>
</tr>
<tr>
<td>4 = Options A + B + C + R</td>
</tr>
<tr>
<td>5 = Options A + B + D + R</td>
</tr>
</tbody>
</table>
### Feature 22: CONTROL VENDORS

- **0** = None
- **T** = VCB-X Controls System + Integrated BACnet MSTP
- **U** = VCB-X Controls System + Integrated BACnet MSTP with Specials
- **V** = VCC-X w/ BACnet MSTP
- **W** = VCC-X w/ BACnet MSTP w/ Specials
- **Y** = Remote Mounted AAON Touchscreen Controller
- **Z** = VCC-X w/ BACnet MSTP for Split System
- **1** = VCC-X w/ BACnet MSTP w/ Specials for Split System

### Feature 23: TYPE

- **B** = Standard - AAON Gray Paint
- **U** = Special Pricing Authorization + Special Paint
- **X** = Special Pricing Authorization + AAON Gray Paint
- **4** = Standard Paint + 5 Year Parts Only Warranty
- **9** = Standard Paint + 10 Year Parts Only Warranty
General Information

RQ Series packaged rooftop units, heat pumps and outdoor air handling units have been designed for outdoor installation only. Units are assembled, wired, charged and run tested at the factory.

Startup and service must be performed by a Factory Trained Service Technician.

⚠️ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician. A copy of this IOM should be kept with the unit.

⚠️ CAUTION

These units must not be used for heating or cooling at any time during any phase of construction. Very low return air temperatures, harmful vapors, and misplacement of the filters will damage the unit and its efficiency.

Certification of Gas Heat Models

a. AAON gas heat exchangers have successfully completed 10,000 burner operation cycles and corrosion resistance as specified per test standard ANSI 21.47. All gas heat exchangers used in AAON appliances are certified for use downstream of evaporator or cooling coils.

b. Certified as a Category III forced air furnace with or without cooling.

c. Certified for outdoor installation only.

d. Certified for installation on a combustible roof with a minimum of 12” high curb.

Certification of Steam or Hot Water Heat Models

a. Certified as a forced air heating system with or without cooling.

b. Certified for outdoor installation only.

c. Certified for installation on a combustible roof with a minimum of 12” high curb.

Certification of Electric Heat Models

a. Certified as an electric warm air furnace with or without cooling.

b. Certified for outdoor installation only.

c. Certified for installation on a combustible roof with a minimum of 12” high curb.

d. Certified with refrigerant R-410A coils or with chilled water cooling coils.

Certification of Cooling Models

a. Certified as a commercial central air conditioner with or without electrically operated compressors.

b. Certified for outdoor installation only.

c. Certified for installation on a combustible roof with a minimum of 12” high curb.

d. Certified with refrigerant R-410A coils or with chilled water cooling coils.

Codes and Ordinances


System should be sized in accordance with the American Society of Heating, Refrigeration and Air Conditioning Engineers Handbook.
Installation of RQ Series units must conform to the ICC standards of the International Mechanical Code, the International Building Code, and local building, plumbing and waste water codes. In the absence of local codes installation must conform to the current (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2, and Mechanical Refrigeration Code CSA B52. All appliances must be electrically grounded in accordance with local codes, or in the absence of local codes, the current National Electric Code, ANSI/NFPA 70 or the current Canadian Electrical Code CSA C22.1.

Receiving Unit
When received, the unit should be checked for damage that might have occurred in transit. If damage is found it should be noted on the carrier’s freight bill. A request for inspection by carrier’s agent should be made in writing at once. Nameplate should be checked to ensure the correct model sizes and voltages have been received to match the job requirements.

If repairs must be made to damaged goods, then the factory should be notified before any repair action is taken in order to protect the warranty. Certain equipment alteration, repair, and manipulation of equipment without the manufacturer’s consent may void the product warranty. Contact the AAON Warranty Department for assistance with handling damaged goods, repairs, and freight claims: (918) 583-2266.

Note: Upon receipt check shipment for items that ship loose such as filters and remote sensors. Consult order and shipment documentation to identify potential loose-shipped items. Loose-shipped items may have been placed inside unit cabinet for security. Installers and owners should secure all doors with locks or nuts and bolts to prevent unauthorized access.

The Clean Air Act of 1990 bans the intentional venting of refrigerant as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed.

Coils and sheet metal surfaces present sharp edges and care must be taken when working with equipment.

Failure to observe the following instructions will result in premature failure of your system and possible voiding of the warranty.

Figure 1 - Lockable Handle

The warranty card must be completed in full and returned to AAON not more than 3 months after unit is delivered.
**Storage**
If installation will not occur immediately following delivery, store equipment in a dry protected area away from construction traffic and in the proper orientation as marked on the packaging with all internal packaging in place. Secure all loose-shipped items.

**Packaged Direct Expansion (DX) Units**

**WARNING**

**COMPRESSOR CYCLING**

5 MINUTE MINIMUM OFF TIME
To prevent motor overheating compressors must cycle off for a minimum of 5 minutes.

5 MINUTE MINIMUM ON TIME
To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 6 starts per hour.

DX refrigeration system is factory assembled, leak tested, charged with refrigerant and run tested.

Refrigerant system includes an evaporator, condenser, liquid line filter drier, thermal expansion valve (TXV), and scroll compressor. Compressor is equipped with a positive pressure forced lubrication system.

Never cut off the main power supply to the unit, except for servicing, emergency, or complete shutdown of the unit. When power is cut off from the unit crankcase heater cannot prevent refrigerant migration into the compressor. This means the compressor will cool down and liquid refrigerant may accumulate in the compressor. The compressor is designed to pump refrigerant gas and damage may occur when power is restored.

**CAUTION**

**CRANKCASE HEATER OPERATION**

Some units are equipped with a compressor crankcase heater, which should be energized at least 24 hours prior to cooling operation, to clear any liquid refrigerant from the compressor.

If power to the unit must be off for more than an hour, turn the thermostat system switch to "OFF", or turn the unit off at the control panel, and leave the unit off until the main power switch has been turned on again for at least 24 hours for units with compressor crankcase heaters. This will give the crankcase heater time to clear any liquid accumulation out of the compressor before it is started.

Always control the unit from the thermostat, or control panel, never at the main power supply, except for servicing, emergency or complete shutdown of the unit.

During the cooling season, if the air flow is reduced due to dirty air filters or any other reason, the cooling coil can get too cold which will cause excessive liquid to return to the compressor. As the liquid concentration builds up, oil is washed out of the compressor, leaving it starved for lubrication.

The compressor life will be seriously shorted by reduced lubrication and the pumping of excessive amounts of liquid oil and refrigerant.
**Note:** Low Ambient Operation
Air-cooled DX units without a low ambient option, such as condenser fan cycling, ECM driven condenser fans or the 0°F low ambient option, will not operate in the cooling mode of operation properly when the outdoor temperature is below 55°F. Low ambient and/or economizer options are recommended if cooling operation below 55°F is expected.

**Note:** Multiple Units with Multiple Thermostats
When several heating and cooling units are used to condition a space all unit thermostat switches must be set in either heating mode, cooling mode or off. Do not leave part of the units switched to the opposite mode. Cooling only units should be switched off at the thermostat during the heating season.

**Gas or Electric Heating**
The unit is designed to heat a given amount of air while operating. If this amount of air is greatly reduced, approximately 1/3 during the heating season, the gas heat exchanger or electric heating coil may overheat, and may cut the burner or heater off entirely by action of the safety high temperature limit devices which are factory mounted at the heat exchanger and supply fan areas.

Airflow should be adjusted after installation to obtain an air temperature rise within the range specified on the unit rating plate at the required external static pressure.

Should overheating occur with a gas heat exchanger, or the gas supply fail to shut off, shut off the manual gas valve to the furnace before shutting off the electrical supply.

Prolonged overheating of the heat exchanger will shorten its life.

If unit has not been selected as a 100% outside air unit (makeup air unit) the return air duct must be sealed to the unit and the return air temperature must be maintained between 55°F and 80°F.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MBH</td>
<td>MBH</td>
<td>kW (208V)</td>
</tr>
<tr>
<td>1 = Heat 1</td>
<td>60.0</td>
<td>48.6</td>
<td>7.5</td>
</tr>
<tr>
<td>2 = Heat 2</td>
<td>100.0</td>
<td>81.0</td>
<td>15.0</td>
</tr>
<tr>
<td>3 = Heat 3</td>
<td>140.0</td>
<td>113.4</td>
<td>22.5</td>
</tr>
<tr>
<td>4 = Heat 4</td>
<td>160.0</td>
<td>129.6</td>
<td>30.0</td>
</tr>
</tbody>
</table>
Table 2 - Auxiliary Electric Heating Capacities

<table>
<thead>
<tr>
<th>Feature 3</th>
<th>kW (208V)</th>
<th>kW (230V, 380V 460V, 575V)</th>
</tr>
</thead>
<tbody>
<tr>
<td>*K = Heat K</td>
<td>7.5</td>
<td>10.0</td>
</tr>
<tr>
<td>*L = Heat L</td>
<td>15.0</td>
<td>20.0</td>
</tr>
<tr>
<td>*M = Heat M</td>
<td>22.5</td>
<td>30.0</td>
</tr>
<tr>
<td>*N = Heat N</td>
<td>30.0</td>
<td>40.0</td>
</tr>
</tbody>
</table>

Wiring Diagrams
Unit specific wiring diagrams are laminated and affixed inside the compressor and control compartment door.

Condensate Drain Pan
Unit requires drain trap to be connected to the condensate drain pan of the unit. Units include one drain pan connection. Condensate drain pipes or p-trap is factory supplied and shipped loose in the control compartment for field installation.

If codes require a condensate drain line, the line should be the same pipe size or larger than the drain connection, include a p-trap, and pitch downward toward drain. An air break should be used with long runs of condensate lines.

⚠️ CAUTION
Unit should not be operated without a p-trap. Failure to install a p-trap may result in overflow of condensate water.
Installation
AAON equipment has been designed for quick and easy installation.

Unit Location
The curb should be mounted first and must be located so that duct connections will be clear of structural members of the building.

Verify rooftop or foundation can support the total unit weight, including accessory weights.

⚠️ WARNING
When locating gas fired units, it is recommended the unit be installed so that the flue discharge vents are located at least 120 inches away from any opening through which combustion products could enter the building.

⚠️ WARNING
Distances from adjacent public walkways, adjacent buildings, operable windows and building openings, shall conform to local codes and/or the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the National Gas & Propane Code, CSA B149.1

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

Table 3 - Unit Clearances

<table>
<thead>
<tr>
<th>Location</th>
<th>Unit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front - (Heat Exchanger)</td>
<td>36”</td>
</tr>
<tr>
<td>Back - (Outside Air)</td>
<td>36”</td>
</tr>
<tr>
<td>Left Side</td>
<td>24”</td>
</tr>
<tr>
<td>Right Side</td>
<td>48”</td>
</tr>
<tr>
<td>Top</td>
<td>Unobstructed</td>
</tr>
</tbody>
</table>

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

Table 3 - Unit Clearances

<table>
<thead>
<tr>
<th>Location</th>
<th>Unit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front - (Heat Exchanger)</td>
<td>36”</td>
</tr>
<tr>
<td>Back - (Outside Air)</td>
<td>36”</td>
</tr>
<tr>
<td>Left Side</td>
<td>24”</td>
</tr>
<tr>
<td>Right Side</td>
<td>48”</td>
</tr>
<tr>
<td>Top</td>
<td>Unobstructed</td>
</tr>
</tbody>
</table>

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

Table 3 - Unit Clearances

<table>
<thead>
<tr>
<th>Location</th>
<th>Unit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front - (Heat Exchanger)</td>
<td>36”</td>
</tr>
<tr>
<td>Back - (Outside Air)</td>
<td>36”</td>
</tr>
<tr>
<td>Left Side</td>
<td>24”</td>
</tr>
<tr>
<td>Right Side</td>
<td>48”</td>
</tr>
<tr>
<td>Top</td>
<td>Unobstructed</td>
</tr>
</tbody>
</table>

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

Table 3 - Unit Clearances

<table>
<thead>
<tr>
<th>Location</th>
<th>Unit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front - (Heat Exchanger)</td>
<td>36”</td>
</tr>
<tr>
<td>Back - (Outside Air)</td>
<td>36”</td>
</tr>
<tr>
<td>Left Side</td>
<td>24”</td>
</tr>
<tr>
<td>Right Side</td>
<td>48”</td>
</tr>
<tr>
<td>Top</td>
<td>Unobstructed</td>
</tr>
</tbody>
</table>

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

Table 3 - Unit Clearances

<table>
<thead>
<tr>
<th>Location</th>
<th>Unit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front - (Heat Exchanger)</td>
<td>36”</td>
</tr>
<tr>
<td>Back - (Outside Air)</td>
<td>36”</td>
</tr>
<tr>
<td>Left Side</td>
<td>24”</td>
</tr>
<tr>
<td>Right Side</td>
<td>48”</td>
</tr>
<tr>
<td>Top</td>
<td>Unobstructed</td>
</tr>
</tbody>
</table>

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit should also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12” curb must be used or the vent outlet shall be greater than 12” off the ground or roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 6 ft. horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.
only. Do not make openings larger than necessary. Set the curb to coincide with the openings. Make sure the curb is level. Unit must be level in both horizontal axes to support the unit and reduce noise and vibration.

**CAUTION**

All roofing work should be performed by competent roofing contractors to avoid any possible leakage.

**CAUTION**

Where the supply or warm air duct passes through a combustible roof, a clearance of 1 inch must be maintained between the outside edges of the duct and combustible material in accordance with National Fire Protection Association Standard No. 90A. Provide flashings or enclosure between structure and roof and all joints must be sealed with mastic roofing to ensure a watertight seal.

Be careful to install the provided neoprene isolator according to Figure 3 prior to setting the unit on the curb.

**CAUTION**

Neoprene isolator for unit vibration isolation is provided in the cabinet and must be installed according to installation manual.
Figure 3 - RQ Cabinet Standard and Power Exhaust Gasket Locations
Forklifting the Unit
Units can be lifted using a forklift. Forks must be 48” in length. Standard units can be lifted from all sides except the outside air side. Units with energy recovery wheels can only be fork lifted from the left or right side.

Forks must be perpendicular to unit. When lifting from either side, the forks must extend through to the opposite side of the unit. When lifting from the end of the unit, the forks must extend at least 44” under the unit. When lifting with 48” forks, the back of the fork must be no more than 4” from the unit.

CAUTION
Incorrect lifting can cause damage to the unit.

CAUTION
FORKLIFTING 2-6 TON UNITS
Forks or Fork Extensions must be at least 48” in length and must extend 44” under the unit.

Figure 4 - Forklifting an RQ Series Unit from the Side

Figure 5 - Forklifting an RQ Series Unit from the Front
**Lifting the Unit**

The RQ Series units must be lifted using the lifting points in the side base rails. A spreader bar must be used to prevent the lifting straps from damaging the unit. The connection points on the spreader bar must be 48”-60” apart. The minimum cable length used to lift a standard length (82” base length) is 72”. The minimum cable length to lift energy recovery units (116” base length) is 96”. The shackles used to connect the cables to the lifting points in the base should be ½” nominal size.

The rigging must be adjusted to lift the unit level. Lifting the unit off-balance may cause severe damage.

It is recommended to lift the unit with the outside air hood in the downward shipping position. However, the unit may be lifted with the outside air hood in the open position.

Before lifting unit, be sure that all shipping material has been removed from unit. Secure hooks and cables at all lifting points provided on the unit.

Hoist unit to a point directly above the curb and duct openings. Be sure that the gasket material has been applied to curb.

Carefully lower and align the unit with utility and duct openings. Lower the unit until the unit skirt fits around the curb. Some units are designed to overhang the curb. Take care that any recessed base rails fit around the curb. Make sure the unit is properly seated on the curb and is level.
**Vertical Duct Connection**

**Note:** If outside air will be in contact with the air tunnel base the unit should include the base insulation option or the base must be field insulated.

---

**CAUTION**

Do not drill or punch holes in the base of the unit, from inside the unit or from below the unit to attach ductwork. Leaking may occur if unit base is punctured.

---

**Figure 8 - Vertical Duct Connection**
Seismic Curb Installation
Using a standard curb with a seismic unit will void the certification of the unit. All mounting details listed must be followed to achieve seismic certification. The AAON unit must be certified to ICC-ES AC156 when using a seismic curb for seismic certifications to apply. Any deviations or modifications to the unit or curb will void all seismic certification.

Structural engineer of record must approve building anchorage to unit or curb in compliance with OSP-0180-10. Use provided self tapping screws to attach base of unit to seismic curb bracket.

Figure 9 - Solid Bottom Seismic Curb with Filters
Figure 10 - Seismic Solid Bottom Curb without Filters Cross Section

Figure 11 - Seismic Solid Bottom Curb without Filters Detail A

Figure 12 - Seismic Solid Bottom Curb without Filters Detail B
**Horizontal Duct Connection**

*Note:* If outside air will be in contact with the air tunnel base the unit should include the base insulation option or the base must be field insulated.

Remove shipping covers and attach duct to flanges provided on the unit. The installer is responsible for sealing ducts to the flanges to prevent water leaks.

Remove the two screws at the bottom of the rain hood that secure it in the shipping position. Remove the screws that attach the side pieces of the hood to the top of the hood.

Rotate the side pieces so that the holes along one edge line up with the holes on the top piece and the flange is on the inside of the rain hood.

Attach the side pieces to the top of the hood using the provided screws and attached the side pieces to the end of the unit through the flange.

Apply silicon caulking along the top and both sides of the rain hood. Take care to seal the top corners where the rain hood attaches to the unit.

**Outside Air Rain Hood**

Rain hood must be opened before startup of the unit. Fresh air intake adjustments should be made according to building ventilation or local code requirements.
Metal Mesh Filters
Metal mesh outside air filters require installation of the filter rack on the intake of the rain hood.

Clips which hold the metal mesh filters in the filter rack should face outward.
Electrical

Verify the unit nameplate agrees with power supply. Connect power and control wiring to the unit as shown in Figure 19 and in the unit specific wiring diagram, which shows factory and field wiring and is attached to the inside of the door of the control compartment.

Table 4 - Nameplate Voltage Markings

<table>
<thead>
<tr>
<th>Voltage Feature</th>
<th>Nameplate Voltage Marking</th>
<th>Min/Max VAC</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>230V/1Φ/60HZ</td>
<td>230</td>
</tr>
<tr>
<td>2</td>
<td>230V/3Φ/60Hz</td>
<td>230</td>
</tr>
<tr>
<td>3</td>
<td>460V/3Φ/60Hz</td>
<td>460</td>
</tr>
<tr>
<td>4</td>
<td>575V/3Φ/60Hz</td>
<td>575</td>
</tr>
<tr>
<td>6</td>
<td>380/415V/3Φ/50Hz</td>
<td>380/415</td>
</tr>
<tr>
<td>8</td>
<td>208V/3Φ/60Hz</td>
<td>208</td>
</tr>
<tr>
<td>9</td>
<td>208V/1Φ/60Hz</td>
<td>208</td>
</tr>
</tbody>
</table>

Route power and control wiring, separately, through the utility entry in the base of the unit. Do not run power and control signal wires in the same conduit. The utility entry is located in the unit base in the front right hand corner of the unit (compressor compartment). See unit drawing for specific location.

**WARNING**

Electric shock hazard. Before attempting to perform any installation, service, or maintenance, shut off all electrical power to the unit at the disconnect switches. Unit may have multiple power supplies. Failure to disconnect power could result in dangerous operation, serious injury, death, or property damage.

**CAUTION**

Installing Contractor is responsible for proper sealing of the electrical and gas entries into the unit. Failure to seal the entries may result in damage to the unit and property.
Size supply conductors based on the unit MCA rating. Supply conductors must be rated a minimum of 75°C.

Protect the branch circuit in accordance with code requirements. The unit must be electrically grounded in accordance with local codes, or in the absence of local codes, the current National Electric Code, ANSI/NFPA 70 or the current Canadian Electrical Code CSA C22.1.

Note: All units are factory wired for 208V, 230V, 380V, 460V, or 575V. The transformer configuration must be checked by a qualified technician prior to service, especially if unit is to be connected to a 208V or 230V supply. For 208V service interchange the yellow and red conductor on the low voltage control transformer.

Red-Black for 208V
Yellow-Black for 230V

Wire power leads to the unit’s terminal block or main disconnect. All wiring beyond this point has been completed by the manufacturer and cannot be modified without effecting the unit’s agency/safety certification.

Supply voltage must be within the min/max range shown on the unit nameplate. Available short circuit current should not exceed the short circuit current rating (SCCR) shown on the unit nameplate.

Three phase voltage imbalance will cause motor overheating and premature failure.

Three phase voltage imbalance will cause motor overheating and premature failure. The maximum allowable imbalance is 5%. Voltage imbalance is defined as 100 times the maximum deviation from the average voltage divided by the average voltage.
Example:
(218V + 237V + 235V) / 3 = 230V, then
100 * (230V - 218V) / 230V = 5.2%, which exceeds the allowable imbalance.

Check voltage imbalance at the unit disconnect switch and at the compressor terminal. Contact your local power company for line voltage corrections.

Installing contractor must check for proper motor rotation and check blower motor amperage listed on the motor nameplate is not exceeded. Motor overload protection may be a function of the variable frequency drive and must not be bypassed.

Wire control signals to the unit’s low voltage terminal block located in the controls compartment.

If any factory installed wiring must be replaced, use a minimum 105°C type AWM insulated conductors.

Variable Speed Compressors
Variable speed compressors with an inverter drive are available on 2-6 ton units. Variable speed compressors should not be operated outside the factory determined frequency range. The factory determined compressor frequency range is given below in Table 5. For more information on the variable speed compressor, reference the RQ Series Variable Speed Compressor Supplement (V83980).

<table>
<thead>
<tr>
<th>Model (RQ)</th>
<th>Compressor Range (rpm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A, B</td>
<td>900-5000 rpm</td>
</tr>
</tbody>
</table>

Thermostat Control Wiring
If a thermostat is used for unit control, thermostat should be located on an inside wall 4-5 feet above the floor where it will not be subjected to drafts, sun exposure, or heat from electrical fixtures of appliances. Control wiring must deliver adequate voltage to components to assure proper operation. Control voltage returning from controller circuit must be a minimum of 21 VAC. To assure proper wiring use the
following chart to determine the allowable wiring distances.

<table>
<thead>
<tr>
<th>Wire Size (Stranded) - Copper Conductors Only</th>
<th>Total Wire Distance Allowable</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 AWG</td>
<td>200 ft</td>
</tr>
<tr>
<td>18 AWG</td>
<td>350 ft</td>
</tr>
<tr>
<td>16 AWG</td>
<td>500 ft</td>
</tr>
<tr>
<td>14 AWG</td>
<td>750 ft</td>
</tr>
<tr>
<td>12 AWG</td>
<td>1250 ft</td>
</tr>
</tbody>
</table>

Take the total wire distance allowable and divide by the number of wires to be connected. This indicates the distance allowable for that size wire. The wiring to the unit must not exceed the total wire distance allowable. If the voltage at the connectors is less than 21 VAC, isolation relays must be installed. If under external control 21 VAC must be field verified.

All external devices must be powered via a separate external power supply.

Example:
A total of 8 wires must be pulled 75ft to control the unit. What size wire should be used?

According to the Table 4, 16 AWG allows for 63ft (500 ft/8 wires) and 14 AWG allows for 94ft (750 ft/8 wires). Thus, 14 AWG should be used.
Gas Heating

⚠️ WARNING
FOR YOUR SAFETY

Read the entire gas heating installation section of this manual before beginning installation of the gas heating section.

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury, or loss of life.

Verify the unit nameplate agrees with the proper gas supply type and amount.

Gas piping must be installed in accordance with local codes, or in the absence of local codes, installation must conform to the current (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2.

After verifying gas inlet pressure and manifold pressure the service technician must time the gas flow rate through the gas meter with a stopwatch to verify the gas input rate.

Unit nameplate input rate value has been calculated at the altitude where the unit was shipped. Above 2,000 ft the input rate is adjusted 4% for every 1,000 ft.

Table 7 - 2-6 ton Gas Connections

<table>
<thead>
<tr>
<th>Model Option</th>
<th>Input MBH</th>
<th>Connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>B2</td>
<td></td>
<td>Quantity</td>
</tr>
<tr>
<td>1</td>
<td>60.0</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>100.0</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>140.0</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>160.0</td>
<td></td>
</tr>
</tbody>
</table>

Maximum Piping Capacities

Table 8 - Natural Gas (ft³/hr)
- Specific Gravity = 0.6, Supply Pressure ≤ 0.5 psi, Pressure Drop = 0.5” w.c.

<table>
<thead>
<tr>
<th>Pipe Size</th>
<th>20 ft</th>
<th>50 ft</th>
<th>100 ft</th>
<th>150 ft</th>
<th>200 ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2”</td>
<td>120</td>
<td>73</td>
<td>50</td>
<td>40</td>
<td>35</td>
</tr>
<tr>
<td>3/4”</td>
<td>250</td>
<td>151</td>
<td>103</td>
<td>84</td>
<td>72</td>
</tr>
<tr>
<td>1”</td>
<td>465</td>
<td>285</td>
<td>195</td>
<td>160</td>
<td>135</td>
</tr>
<tr>
<td>1-1/4”</td>
<td>950</td>
<td>580</td>
<td>400</td>
<td>325</td>
<td>280</td>
</tr>
<tr>
<td>1-1/2”</td>
<td>1460</td>
<td>900</td>
<td>620</td>
<td>500</td>
<td>430</td>
</tr>
<tr>
<td>2”</td>
<td>2750</td>
<td>1680</td>
<td>1150</td>
<td>950</td>
<td>800</td>
</tr>
<tr>
<td>2-1/2”</td>
<td>4350</td>
<td>2650</td>
<td>1850</td>
<td>1500</td>
<td>1280</td>
</tr>
</tbody>
</table>

Figure 20 - RQ Series Gas Heat Exchanger
Table 9 - Propane (kBtu/hr)
- Specific Gravity = 1.52, Supply Pressure = 11” w.c., Pressure Drop, 0.5” w.c.

<table>
<thead>
<tr>
<th>Pipe Size</th>
<th>Length of Pipe</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>20 ft</td>
</tr>
<tr>
<td>1/2”</td>
<td>189</td>
</tr>
<tr>
<td>3/4”</td>
<td>393</td>
</tr>
<tr>
<td>1”</td>
<td>732</td>
</tr>
<tr>
<td>1-1/4”</td>
<td>1496</td>
</tr>
<tr>
<td>1-1/2”</td>
<td>2299</td>
</tr>
<tr>
<td>2”</td>
<td>4331</td>
</tr>
</tbody>
</table>

Do not use gas piping smaller than unit gas connections. Natural gas pipe runs longer than 20 feet and propane gas pipe runs longer than 50 feet may require a larger supply pipe than the unit connection size. Some utility companies may also require pipe sizes larger than the minimum sizes listed.

**Piping Sizing Examples**
A 100 ft pipe run is needed for a 1080 MBH natural gas heater. The natural gas has a rating of 1000 Btu/ft³ and a specific gravity of 0.6 (Obtain these values from the local gas supplier.)

\[
1080MBH \times \frac{ft^3}{1000Btu} = 1080 \text{ ft}^3/\text{hr}
\]

From the natural gas maximum capacities table, at 100 ft and 1080 ft³/hr the required minimum pipe size is 2”.

A 100 ft pipe run is needed for a 270 MBH propane gas heater.

\[
270 \text{ MBH} = 270 \text{ kBtu/hr}
\]

From the propane gas maximum capacities table, at 100 ft and 270 kBtu/hr the required minimum pipe size is 1”.

**Inlet and Manifold Pressures**
For natural gas units, the minimum inlet gas pressure to the unit is 6” w.c. and maximum inlet gas pressure to the unit is 10.5” w.c.

For propane units, the minimum inlet gas pressure to the unit is 11” w.c. and the maximum inlet gas pressure to the unit is 13” w.c. A field provided 1/8” NPT pressure tap is required to be installed in the piping just upstream of the shutoff valve for test gage connection to allow checking of the gas supply pressure at the unit.

A factory installed pressure tap on the outlet end of the gas valve can be used to verify a manifold pressure of 3.5” w.c. for natural gas, or 10.5” w.c. for propane.

For two stage gas valves, the low stage setting should be set at 1.1” w.c. for natural gas, 5.0” w.c. for propane. For modulating heaters, the safety shut-off valve would be set following the instructions above, then from a provided pressure tap in the gas train immediately preceding the burner manifold the modulating valve is set to maintain a maximum of 3.5” w.c. and a minimum of 0.4” w.c.

**CAUTION**
Heater should be disconnected from the gas supply piping during pressure testing of the supply piping system with pressures in excess of ½ psi. Gas valves can be damaged if subjected to more than ½ psi.
Gas Pressure Regulator & Overpressure Protection Device
A gas pressure regulator must be installed if natural gas supply pressure to the unit is greater than 10.5” w.c. and less than 2 psi (55.4” w.c.) and if propane gas supply pressure is greater than 13” w.c. and less than 2 psi (55.4” w.c.). Regulators must comply with the latest edition of the Standard for Line Pressure Regulators, ANSI Z21.80/CSA 6.22.

Both a gas pressure regulator and overpressure protection device (OPD) must be installed if gas supply pressure to the unit is greater than 2 psi (55.4” w.c.) and less than 5 psi (138.4” w.c.), in compliance with ANSI Z21.80/CSA 6.22. For proper heater operation, pressure to the regulator MUST NOT be greater than 5 psi (138.4” w.c.).

Piping Supports
Gas supply piping must be supported directly at the connection to the unit and at intervals listed in the following table with metal straps, blocks, or hooks. Piping should not be strained or bent.

<table>
<thead>
<tr>
<th>Pipe Size</th>
<th>Support Intervals</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2” to 3/4”</td>
<td>Every 6 ft</td>
</tr>
<tr>
<td>3/4” to 1”</td>
<td>Every 8 ft</td>
</tr>
<tr>
<td>1-3/4” or Larger (Horizontal)</td>
<td>Every 10 ft</td>
</tr>
<tr>
<td>1-1/4” or Larger (Vertical)</td>
<td>Every Floor</td>
</tr>
</tbody>
</table>

Additional Gas Piping Considerations
Local codes will usually require a field provided and installed manual main shutoff valve and union external to the unit. Main shutoff valve should be labeled. A drip leg should be installed near the unit connection to trap sediment and condensate. Pipe joint compounds used on all gas piping connections should be resistant to liquid petroleum gases. If flexible gas piping to the unit, or in the unit, must be replaced connectors cannot be reused, only new connectors may be used.

Heat exchanger comes equipped with a condensate drain which should be plumbed to the appropriate drain according to the (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2, the International Building Code, and any applicable local and regional codes and regulations.

The condensate drain connection is located next to the gas entry location. The heat exchanger condensate drain connection from the unit is a 5/8” barbed nylon elbow connection.

AAON gas fired heat exchangers are designed to be non-condensing. These heat exchangers are mounted downstream of the cooling coils. During the cooling season the ambient air inside the heat exchanger tubes can condense due to cold air being blown over the outside of the tubes. The amount of condensation will vary depending on the ambient air temperature and humidity as well as air temperature over the tubes. This condensation can be drained onto the roof or into any waste drain.

Typically during the heating season the heat exchanger will not make any condensation. However, short-cycling of the heater can prevent the flue gases from reaching temperatures above dew point (about 130°F) which can cause condensation in the heat exchanger.

Staged or modulated heat exchangers may produce condensate depending on the firing rate, ambient air temperature and humidity.
as well as the percentage and temperature of outside air being introduced to the unit. This condensate is generally between a 2.9 and 4 pH level.

Condensation made in the heat exchanger during the heating mode may need to be managed and not just drained onto the roof depending on national and local code requirements and the application of the final user. This condensate can stain the roof and it can cause rust in some cases on metal roofs. It is the responsibility of the end user or contractor to determine if the condensate will damage the roofing material.

Below freezing ambient air temperatures during the heating mode can freeze any condensation made in the drain lines. Smaller amounts of condensation may not cause any issues but for larger amounts of condensate and low ambient air temperatures (below freezing for multiple consecutive days) the internal and external drain lines for the unit will need to be heat traced to prevent freezing. Heat traced internal drain lines are required and a factory provided standard feature on the condensate drain with the high turndown modulating gas option.

A condensate neutralizer vessel and connecting tubing can be added to the equipment if required. For below freezing ambient temperature applications the neutralizer, connecting tubing and drain lines will require heat tracing to prevent condensate freezing. These components are the responsibility of the installer.

Figure 21 - Example 2-6 ton through the Base Gas Piping
Leak Testing
All components of gas supply system, including manual shut off valves and the piping in the interior of the unit, should be leak tested with a soap solution before operating the appliance and at least on an annual basis thereafter.

⚠️ DANGER
LEAK CHECK GAS PIPE
The gas pipe in the unit should be checked for leaks before startup. Leak checking is the responsibility of the installing contractor. All connections should be checked for leaks annually after installation. Failure to leak check could result in fire, explosion, or other hazardous situations.

⚠️ DANGER
Do not use open flame or other source of ignition for leak testing. Fire or explosion could result causing property damage, personal injury, or death.

⚠️ CAUTION
Some soaps used for leak detection can be corrosive to certain metals. Rinse piping thoroughly after leak test has been completed.

All gas fired heat exchangers are completely tested at the factory before shipment. This will remove nearly all of the oils that have been used in the manufacturing process. However, trace amounts may remain. When performing the initial startup at the jobsite, it is highly recommended that people or any other living animals, which may be sensitive to the residual odors or gases, NOT be present in the conditioned space during the startup. In all cases, including the initial factory firing and testing, any of the gases will be under the acceptable level of concentration for human occupancy.

⚠️ WARNING
Those sensitive to odors or gases from trace amounts of residual oils should NOT be present in the conditioned space during the startup of a gas fired installation.

Refrigerant-to-Water Heat Exchanger
Condenser water pump, condenser water piping, cooling tower or geothermal loop, pressure gauges, strainers, piping insulation and all components of the waterside piping must be field installed.

Water-Source Heat Pump Applications
Water-source heat pump units using 100% outside air must have electric preheat if the application has a potential for operation with air entering the indoor coil below 43°F with a water loop temperature of 70°F.

⚠️ CAUTION
WATER-SOURCE HEAT PUMP APPLICATIONS
Water-source heat pump units using 100% outside air must have electric preheat if the application has a potential for heat pump heating operation with air entering the indoor coil below 43°F with an entering water loop temperature of 70°F.
Open Loop Applications
This product contains one or more refrigerant-to-water heat exchangers made of copper, which is subject to corrosion and failure when exposed to chlorides.

Do not allow water containing any form of chlorides to enter this heat exchanger.

Common forms of chlorides include:

1. Sea water mist entering an open cooling tower system.
2. Contaminated make-up water containing salt water.
3. Disinfecting the water loop with solutions containing sodium hypochlorite.

Chlorides will result in a premature failure of the condenser.

Failure of the condenser as a result of chemical corrosion is excluded from coverage under AAON warranties and the heat exchanger manufacturer's warranties.

Freezing Water in the Heat Exchanger
This product contains one or more refrigerant-to-water heat exchangers. A refrigerant-to-water heat exchanger contains refrigerant in one passage and water in another passage. Water is subject to freezing at 32°F. When water freezes in a heat exchanger significant forces are exerted on the components of the heat exchanger where the water is confined.

Failure of the condenser due to freezing will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of water freezing in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.
coverage under AAON warranties and the heat exchanger manufacturer warranties.

Unit is capable of operating with Entering Water Temperatures (EWT) as low as 57°F, during the cooling mode, without the need for head pressure control. If the EWT is expected to be lower than 57°F or a more stable operation is desired, a factory provided head pressure control water valve option is available.

**Glycol solution should be used if ambient temperatures are expected to fall below freezing or if the loop entering water temperature to the unit is below 50°F while operating in the heating mode (heat pump units only).** Adding glycol to condenser water causes an increase in pressure drop and also results in a decrease in unit performance. A minimum concentration of 20% glycol solution is recommended.

<table>
<thead>
<tr>
<th>Table 11 - Glycol Freezing Points</th>
</tr>
</thead>
<tbody>
<tr>
<td>% Glycol</td>
</tr>
<tr>
<td>---------</td>
</tr>
<tr>
<td>20</td>
</tr>
<tr>
<td>30</td>
</tr>
<tr>
<td>40</td>
</tr>
<tr>
<td>50</td>
</tr>
</tbody>
</table>

Water loop piping that runs through unheated areas or outside the building should be insulated.

**Water Piping**
Installing contractor must ensure a differential pressure switch or water flow switch is installed between the condenser water supply and return connections. This sensor provides a signal to the unit controller that water flow is present in the refrigerant-to-water heat exchanger and the unit can operate without damaging unit components.

**Table 12 - Condenser Water Connections**

<table>
<thead>
<tr>
<th>Model (RQ-)</th>
<th>Supply and Return Connection Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>002</td>
<td>3/4” Sweat</td>
</tr>
<tr>
<td>003, 004, 005, 006</td>
<td>1” Sweat</td>
</tr>
</tbody>
</table>

**WARNING WATER FREEZING**
Failure of the condenser due to freezing will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of water freezing in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.

**WARNING WATER PRESSURE**
Prior to connection of condensing water supply, verify water pressure is less than maximum pressure shown on unit nameplate. To prevent injury or death due to instantaneous release of high pressure water, relief valves should be field supplied on water piping. Supply water connection may require a backflow preventer to prevent supply makeup water from backing up into the public water system.

Glycol solution should be used if ambient temperatures are expected to fall below freezing or if the loop entering water temperature to the unit is below 50°F while operating in the heating mode (heat pump units only). Adding glycol to condenser water causes an increase in pressure drop and also results in a decrease in unit performance. A minimum concentration of 20% glycol solution is recommended.

**Table 11 - Glycol Freezing Points**

<table>
<thead>
<tr>
<th>% Glycol</th>
<th>Ethylene Glycol</th>
<th>Propylene Glycol</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>18°F</td>
<td>19°F</td>
</tr>
<tr>
<td>30</td>
<td>7°F</td>
<td>9°F</td>
</tr>
<tr>
<td>40</td>
<td>-7°F</td>
<td>-6°F</td>
</tr>
<tr>
<td>50</td>
<td>-28°F</td>
<td>-27°F</td>
</tr>
</tbody>
</table>

Only use approved water pipe material. Avoid using galvanized material for water lines/fittings as the material is corrosive and may cause fouling of the water system.
Condenser water pump must be field sized and installed between the cooling tower/geothermal loop and self-contained unit. System should be sized in accordance with the ASHRAE Handbook. Use engineering guidelines to maintain equal distances for supply and return piping and limit bend radiiuses to maintain balance in the system. Balancing valves, permanent thermometers and gauges may be required. Before connection to the unit the condenser water system should be flushed to remove foreign material that could cause condenser fouling. Install a screen strainer with a minimum of 20 Mesh ahead of the condenser inlet to prevent condenser fouling and internal tube damage.

Mineral content of the condenser water must be controlled. All make-up water has minerals in it and as the water is evaporated in the cooling tower, these minerals remain. As the mineral content of the water increases, the conductivity of the water increases.

Field provided and installed water treatment program must be compatible with stainless steel, copper, aluminum, ABS plastic, and PVC. Batch feed processes should never be used as concentrated chemicals can cause corrosion. Never use hydrochloric acid (muriatic acid) or chlorine as it will corrode stainless steel.

NOTE: Ball valves should be installed in the condenser water supply and return lines for unit isolation and water flow balancing. All manual flow valves should be of the ball valve design. Globe or gate valves should not be used due to high pressure drops and poor throttling characteristics.

Pressure and temperature ports are recommended in condenser water supply and return lines for system balancing. These openings should be 5 to 10 pipe diameters from the unit water connections. To allow
for mixing and temperature stabilization, wells in the water piping should extend at least ½ pipe diameter into the pipe.

**CAUTION**

Installing contractor is responsible for properly sizing and installing water system components. Improper fluid flow due to valves, piping, or improper pump operation may result in unacceptable unit operation and void warranty.

Piping systems should not exceed 10 ft/sec fluid velocity to ensure tube wall integrity and reduce noise.

**Condensate Drain Piping**

2-6 ton units are equipped with one condensate drain pan connection, on the left side of the unit, and are furnished with a p-trap for field installation.

All drain connections must be used and individually trapped to ensure a minimum amount of condensate accumulation in the drain pans. ABS type cement should be used to join the drain pipe connections.

Drainage of condensate directly onto the roof may be acceptable in certain areas, refer to local codes. If condensate is to drain directly onto the roof a small drip pad should be placed below the drain to protect the roof from possible damage.

If condensate is piped into the building drainage system, the drain pipe should penetrate the roof external to the unit itself. The drain line should be pitched away from the unit at least 1/8 inch per foot. On longer runs an air break should be used to ensure proper drainage.

**CAUTION**

Unit should not be operated without a p-trap. Failure to install a p-trap may result in overflow of condensate water into the unit.

Draw-through cooling coils will have a negative static pressure in the drain pan area. This will cause an un-trapped drain to back up due to air being pulled up through the condensate drain piping.

Condensate drain trapping and piping should conform to all applicable governing codes.

**Discharge and Suction Line Piping**

There are two different locations to pipe out of the unit, the post corner hole location and the post back hole location. The post corner hole location is to run pipe along the roof and then down by the disconnect switch (Figure 22 and Figure 24). The post back hole location is to run the pipe along the roof, back across the coil, and come out near the blower access panel (Figure 23 and Figure 25).

When drilling the holes, use a 1 ¼ inch hole for the suction line and a 1 inch hole for the liquid line (Figure 22 and Figure 23). For pipe sizing, refer to appropriate guidelines in the condenser or condensing unit installation manual. The grommets will help seal in between the holes in the sheet metal and the piping. If you are piping through the back post foam panel, attach grommet to the inside skin of the foam part. If you are piping through post corner hole location, use caution around electrical wires. You will need to turn off power to the unit.
Figure 22 - Post Corner Hole Location

Figure 23 - Post Back Hole Location
Figure 24 - Post Corner Hole Piping

Figure 25 - Post Back Hole Piping
Heating Coils
One or two row hot water and steam heating and preheating coils can be factory installed. All valve controls for heating operation are field supplied and field installed. Hot water and steam coil connections are spun copper tube.

Water coils should not be subjected to entering air temperatures below 38°F to prevent coil freeze-up. If air temperature across the coil is going to be below this value, use a glycol solution to match the coldest air expected.

Table 13 - Hot Water Coil Connection Sizes

<table>
<thead>
<tr>
<th>Model (RQ-)</th>
<th>Hot Water Coil Connection Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>002-006</td>
<td>7/8”</td>
</tr>
</tbody>
</table>

Table 14 - Steam Coil Connection Sizes

<table>
<thead>
<tr>
<th>Model (RQ-)</th>
<th>Steam Coil Connection Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>002-006</td>
<td>2 1/8” (standard coil)/1 1/8” (preheat coil)</td>
</tr>
</tbody>
</table>

Chilled Water Coil
Four or six row chilled water cooling coils can be factory installed. All valve controls for cooling operation are field supplied and field installed. Chilled water coil connections are spun copper tube.

Table 15 - Chilled Water Coil Connection Sizes

<table>
<thead>
<tr>
<th>Model (RQ-)</th>
<th>Chilled Water Coil Connection Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>002-006</td>
<td>1 1/8”</td>
</tr>
</tbody>
</table>

CAUTION
Installing Contractor is responsible for proper sealing of the water piping entries into the unit. Failure to seal the entries may result in damage to the unit and property.

WARNING
Piping shall be in accordance with national and local codes. Pressure limiting devices, backflow preventers and all other safety requirements are the sole responsibility of the installing contractor.
Electric Preheat

The electric preheat controller is factory installed within the preheat cabinet. The following details are for EHC1 version 1.10 of the preheat controller.

Status Display Screens
These screens are accessed by pressing either the left or right controller buttons and scrolling through the following displays.

1. **LAT** - Measured leaving air temperature (LAT), average of LAT A and B probes. **MOD** - Modulation rate % currently being applied to stage one SCR.

2. **WKGset** - "Working" LAT setpoint (°F) (LATset >> RESETset as adjusted by 0-10V RESET signal).

3. **LATset** - Leaving air temperature (°F) control setpoint.

4. **RESETset** - "Reset" air temperature (°F) control setpoint.

5. **OATset** - Outside air temperature (°F) control setpoint, measured outside temperature must be less to enable preheat.
6. **LLTset** - “Low Limit Time” temperature (°F) setpoint. If this temperature is not reached at full output, relay will pull in.

![LLTset XXXX]

7. **Stage** - Current operating stage 1-6.

![Stage X of X]

8. **Stage** - Current operating stage 1-6. 
   **MOD** - Modulation rate % being applied to stage one heat strip SCR.

![Stage X MOD XX]

9. **OAT** - Outside air inlet temperature (°F).

![OAT XXX.X]

10. **LATA** - Leaving air probe "A" temperature (°F).

![LATA XX.X]

11. **LATB** - Leaving air probe "B" temperature (°F).

![LATB XX.X]

12. **ManSTG** - Manual override stage for system testing. Any override automatically cancels after ten minutes; 0 indicates normal operation, 1-6 corresponds to stages 1-6 being forced on. Stage 1, the SCR, is forced to 50%.

![ManSTG X]

**System Setting Screens**

These screens are accessed by pressing the up button and then entering the technician password **2425**. The screens are scrolled through by pressing either right or left buttons on the controller. Adjustment is made by pressing the up and down buttons. After a short time of inactivity, the screen will go back to the Status Display Screens.

1. **StartDly** - Seconds of delay after the 'Enable' call before heating starts. This is to allow the Supply Fan to come up to speed. Supply Fan VFD’s have a 45 second ramp up time. Range = 1sec-60sec, and the default is 15sec.

![StartDly 0015]
2. **BelowLLT** - "Below Low Limit Time". Range = 10sec-1800sec, and the default is 10sec. If ‘LLTset’ temperature is not reached within ‘BelowLLT’ after reaching full output, the status relay will operate.

3. **Stages** - Number of stages. Range = 1-6, and the default is 1. The number of stages can be determined using Table 16.

4. **LATset** - Leaving air temperature setpoint. Range = 35°F-80°F, and the default is 50°F.

5. **OATset** - Outside air temperature setpoint. Range = 35°F-60°F, and the default is 35°F.

6. **LLTset** - “Low Limit Time” temperature setpoint. Range = 35°F-50°F, and the default is 35°F. If ‘LLTset’ temperature is not reached within ‘BelowLLT’ time after reaching full output, the status relay will operate.

7. **RESETset** - “Reset Setpoint” temperature. Range = 35°F-80°F, and the default is 50°F.

8. **ManSTG** - Temporary manual override a specified stage testing, 0=normal operation, 1-6 to override corresponding stages. Range = 0-6, and the default is 0. The manual override may be used for unit testing of each stage. Stage 1 will be at 50% to test SCR and stages 2-6 will be full capacity. A manual override will expire in ten minutes if not manually cancelled by resetting ‘ManSTG’ back to zero.

### Table 16 - Stages of Electric Preheat

<table>
<thead>
<tr>
<th>Tonnages</th>
<th>Feature 14B</th>
<th>Stages</th>
</tr>
</thead>
<tbody>
<tr>
<td>RQ 2-6 tons</td>
<td>G = 10 kW</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>H = 15 kW</td>
<td></td>
</tr>
<tr>
<td></td>
<td>J = 20 kW</td>
<td></td>
</tr>
</tbody>
</table>
**LED Flash Alarm Codes**
The flashing red LED will be to the right of the screen. The number of blinks is described below. The LCD screen will also display the screens.

1 = LATA probe open/short

![FLT: LAT Probe A]

2 = LATB probe open/short

![FLT: LAT Probe B]

3 = OAT sensor open/short

![FLT: OAT Probe]

4 = Leaving air temp over limit

![FLT: LAT Hi Limit]

5 = Cooling down after hi limit’ event

![Hi LAT Cooldown]

6 = LAT below low limit

![LAT below Lo Limit]

7 = Stage 1 only recovery after mechanical limit

![Mech Lmt Recovery]

8 = Shutdown after too many hi limit events

![Mech Lmt Shutdown]

9 = Short or overload on the 0-10VDC analog signal output

![FLT: SCR 0-10 Sig]

**Operation**
Controller receives 24VAC preheat enable

Controller evaluates if outside air temperature “OAT” is below setpoint ‘OATset’

If OAT < ‘OATset’, controller will delay heating startup by time setpoint ‘STARTDLY’, then stage up preheat to maintain the setpoint ‘LATset’ to a maximum number of stages set in setpoint ‘Stages’.

If a safety is reached with the controller’s safety sensors then the electric preheat will be de-energized for a period of 2 minutes. Electric preheat will turn on stage one at 100% for 3 minutes to test if fault conditions still exist after the cool down period. The controller will repeat this and if 3 trips are recorded in 60 minutes then the controller will lockout and require manually cycling power to reset.
The modulating electric preheat option is designed to temper the incoming outside air to the unit based on an enable control signal and the outside air conditions. A 24VAC enable signal must be provided to the [PHE] terminal to enable the operation of the electric preheat. Once the preheat controller is enabled it will monitor the outside air temperature to determine if any capacity of preheat is needed. If the outside air temperature falls below the outside air temperature setpoint the electric preheat will be started up and maintain the leaving air temperature setpoint with both SCR controlled and staged electric preheat. Both setpoints are set with push button LCD interface on the preheat controller. Outside air temperature sensors and preheat discharge supply air temperature sensors are factory installed and wired to the preheat controller. Electric preheat has maximum operating outside air temperature of 60°F and a maximum preheat discharge air temperature of 80°F.

[COM], [PHO] & [PHC] feedback terminals are provided to communicate if the electric preheat is in operation. PHO is a normally open contact, PHC is a normally closed contact, and COM is the common. These terminals are not required to be connected. [PHE] is the electric preheat operation enable. [PH+] and [PH-] are the preheat set point reset terminals.

### Energy Recovery Units

**WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician.

### General Information

AAONAIRe® units have been equipped with an energy recovery wheel. This section is provided to assure the energy recovery feature will be properly setup to perform in accordance with the job specifications for your particular application.

The Energy Recovery Cassette consists of a frame wheel, wheel drive system, and energy transfer segments. Segments are removable for cleaning or replacement. The segments rotate through counter flowing exhaust and outdoor air supply streams where they transfer heat and/or water vapor from the warm, moist air stream to the cooler and/or drier air stream.

The initial setup and servicing of the energy recovery wheel is very important to maintain...
proper operation efficiency and building occupant comfort.

Normal maintenance requires periodic inspection of filters, the cassette wheel, drive belts, air seals, wheel drive motor, and its electrical connections.

Wiring diagrams are provided with each motor. When wired according to wiring diagram, motor rotates clockwise when viewed from the shaft/pulley side.

By carefully reviewing the information within this section and following the instructions, the risk of improper operation and/or component damage will be minimized.

It is important that periodic maintenance be performed to help assure trouble free operation.

**Initial Mechanical Check and Setup**
Outdoor units equipped with outside air intake will have an outside air hood. The outside air hood must be opened prior to unit operation.

Outdoor air intake adjustments should be made according to building ventilation, or local code requirements.

After the unit installation is complete, open the cassette access door and determine that the energy wheel rotates freely when turned by hand. Apply power and observe that the wheel rotates at approximately 30 RPM. If the wheel does not rotate when power is applied, it may be necessary to readjust the “diameter air seals”.

**Air Seal Adjustments**
Pile type air seals across both sides of the energy wheel diameter are factory adjusted to provide close clearance between the air seal and wheel.

Racking of the unit or cassette during installation, and/or mounting of the unit on a non-level support or in other than the factory orientation can change seal clearances. Tight seals will prevent rotation.

**Wheel to Air Seal Clearance**
To check wheel to seal clearance; first disconnect power to the unit, in some units the energy recovery wheel assembly can be pulled out from the cabinet to view the air seals. On larger units, the energy recovery wheel may be accessible inside the walk-in cabinet.

A business card or two pieces of paper can be used as a feeler gauge, (typically each .004” thick) by placing it between the face of the wheel and pile seal.

Using the paper, determine if a loose slip fit exist between the pile seal and wheel when the wheel is rotated by hand.

To adjust air seal clearance, loosen all seal plate retaining screws holding the separate seal retaining plates to the bearing support channels and slide the seals plates away from the wheel. Using the paper feeler gauge, readjust and retighten one seal plate.
at a time to provide slip fit clearance when the wheel is rotated by hand.

Confirm that the wheel rotates freely. Apply power to the unit and confirm rotation.

**Airflow Balancing and Checking**

High performance systems commonly have complex air distribution and fan systems. Unqualified personnel should not attempt to adjust fan operation, or air circulation, as all systems have unique operations characteristics. Professional air balance specialists should be employed to establish actual operating conditions, and to configure the air delivery system for optimal performance.

**Controls**

A variety of controls and electrical accessories may be provided with the equipment. Identify the controls on each unit by consulting appropriate submittal, or order documents, and operate according to the control manufacturer’s instructions. If you cannot locate installation, operation, or maintenance information for the specific controls, then contact your sales representative, or the control manufacturer for assistance.

---

**WARNING**

Do not alter factory wiring. Deviation from the supplied wiring diagram will void all warranties, and may result in equipment damage or personal injury. Contact the factory with wiring discrepancies.

**Routine Maintenance and Handling**

Handle cassettes with care. All cassettes should be lifted by the bearing support beam. Holes are provided on both sides of the bearing support beams to facilitate rigging as shown in the following illustration.

Routine maintenance of the Energy Recovery Cassettes includes periodic cleaning of the Energy Recovery Wheel as well as inspection of the Air Seals and Wheel Drive Components as follows:

![Lifting Hole Locations](image)

**Cleaning**

The need for periodic cleaning of the energy recovery wheel will be a function of operating schedule, climate and contaminants in the indoor air being exhausted and the outdoor air being supplied to the building.

The energy recovery wheel is “self-cleaning” with respect to dry particles due to its laminar flow characteristics. Smaller particles pass through; larger particles land on the surface and are blown clear as the flow direction is reversed. Any material that builds up on the face of the wheel can be removed with a brush or vacuum. The primary need for cleaning is to remove oil based aerosols that have condensed on energy transfer surfaces.
A characteristic of all dry desiccants, such films can close off micron sized pores at the surface of the desiccant material, reducing the efficiency by which the desiccant can adsorb and desorb moisture and also build up so as to reduce airflow.

In a reasonably clean indoor environment such as a school or office building, measurable reductions of airflow or loss of sensible (temperature) effectiveness may not occur for several years. Measurable changes in latent energy (water vapor) transfer can occur in shorter periods of time in applications such as moderate occupant smoking or cooking facilities. In applications experiencing unusually high levels of occupant smoking or oil based aerosols such as industrial applications involving the ventilation of machine shop areas for example, annual washing of energy transfer may be necessary to maintain latent transfer efficiency. Proper cleaning of the energy recovery wheel will restore latent effectiveness to near original performance.

To clean, gain access to the energy recovery wheel and remove segments. Brush foreign material from the face of the wheel. Wash the segments or small wheels in a 5% solution of non-acid based coil cleaner or alkaline detergent and warm water. Soak in the solution until grease and tar deposits are loosened (Note: some staining of the desiccant may remain and is not harmful to performance). Before removing, rapidly run finger across surface of segment to separate polymer strips for better cleaning action. Rinse dirty solution from segment and remove excess water before reinstalling in wheel.

**Air Seals**

Four adjustable diameter seals are provided on each cassette to minimize transfer of air between the counter flowing airstreams. To adjust diameter seals, loosen diameter seal adjusting screws and back seals away from wheel surface. Rotate wheel clockwise until two opposing spokes are hidden behind the bearing support beam. Using a folded piece of paper as a feeler gauge, position paper between the wheel surface and diameter seals. Adjust seals towards wheel surface until a slight friction on the feeler gauge (paper) is detected when gauge is moved along the length of the spoke. Retighten adjusting screws and recheck clearance with “feeler” gauge.

**Wheel Drive Components**

The wheel drive motor bearings are pre-lubricated and no further lubrication is necessary.

The wheel drive pulley is secured to the drive motor shaft by a combination of either a key or D slot and set screw. The set screw is secured with removable locktite to prevent loosening. Annually confirm set screw is secure. The wheel drive belt is a urethane stretch belt designed to provide constant tension through the life of the belt. No adjustment is required. Inspect the drive belt annually for proper tracking and tension. A properly tensioned belt will turn the wheel immediately after power is applied with no visible slippage during start-up.
Installation Considerations
Energy recovery cassettes are incorporated within the design of packaged units, packaged air handlers and energy recovery ventilators. In each case, it is recommended that the following considerations be addressed:

Accessibility
The cassette and all its operative parts; i.e.: motor, belt, pulley, bearings, seals and energy transfer segments must be accessible for service and maintenance. This design requires that adequate clearance be provided outside the enclosure. Where cassettes are permanently installed in a cabinet, access to both sides of the cassette must be provided.

Orientation & Support
The Energy Recovery Cassette may be mounted in any orientation. However, Care must be taken to make certain that the cassette frame remains flat and the bearing beams are not racked.

To verify, make certain that the distance between wheel rim and bearing beam is the same at each end of the bearing beam, to within 1/4 of an inch (dimension A & B). This amount of racking can be compensated for by adjusting the diameter seals.

If greater than 1/4 inch (dimension C), racking must be corrected to ensure that drive belt will not disengage from wheel.

Operation

CAUTION
Keep hands away from rotating wheel! Contact with rotating wheel can cause physical injury.

Startup Procedure
1. By hand, turn wheel clockwise (as viewed from the pulley side), to verify wheel turns freely through 360° rotation.
2. Before applying power to drive motor, confirm wheel segments are fully engaged in wheel frame and segment retainers are completely fastened. (See Segment Installation Diagram).
3. With hands and objects away from moving parts, activate unit and confirm wheel rotation. Wheel rotates clockwise (as viewed from the pulley side).
4. If wheel has difficulty starting, turn power off and inspect for excessive interference between the wheel surface and each of the four (4) diameter seals. To correct, loosen diameter seal adjusting screws and back adjustable diameter seals away from surface of wheel, apply power to confirm wheel is free to rotate, then re-adjust and tighten hub.
and diameter seals, as shown in hub seal adjustment diagram.

5. Start and stop wheel several times to confirm seal adjustment and to confirm belt is tracking properly on wheel rim (approximately 1/4” from outer edge of rim).

---

Service

⚠️ **CAUTION**

Disconnect electrical power before servicing energy recovery cassette. Always keep hands away from bearing support beam when installing or removing segments. Failure to do so could result in severe injury to fingers or hand.

---

**Segment Installation & Replacement**

Wheel segments are secured to the wheel frame by a Segment Retainer which pivots on the wheel rim and is held in place by a Segment Retaining Catch.

---

To install wheel segments follow steps one through five below. Reverse procedure for segment removal.

1. Unlock two segment retainers (one on each side of the selected segment opening).
2. With the embedded stiffener facing the motor side, insert the nose of the segment between the hub plates.
3. Holding segment by the two outer corners, press the segment towards the center of the wheel and inwards against the spoke flanges. If hand pressure does not fully seat the segment, insert the flat tip of a screwdriver between the wheel rim and outer corners of the segment and apply downward force while guiding the segment into place.
4. Close and latch each Segment Retainer under Segment Retaining Catch.
5. Slowly rotate the wheel 180°. Install the second segment opposite the first for counterbalance. Rotate the two installed segments 90° to balance the wheel while the third segment is installed. Rotate the wheel 180° again to install the fourth segment opposite the third. Repeat this sequence with the remaining four segments.

Wheel Drive Motor and Pulley Replacement
1. Disconnect power to wheel drive motor.
2. Remove belt from pulley and position temporarily around wheel rim.
3. Loosen set screw in wheel drive pulley using a hex head wrench and remove pulley from motor drive shaft.
4. While supporting weight of drive motor in one hand, loosen and remove (4) mounting bolts.
5. Install replacement motor with hardware kit supplied.
6. Install pulley to dimension as shown and secure set screw to drive shaft.
7. Stretch belt over pulley and engage in groove.
8. Follow start-up procedure.

Belt Replacement
1. Obtain access to the pulley side bearing access plate if bearing access plates are provided. Remove two bearing access plate retaining screws and the access plate.
3. Using socket wrench with extension, remove two nuts which secure bearing housing to the bearing support beam. Slide bearing from shaft. If not removable by hand, use bearing puller.
4. Form a small loop of belt and pass it through the hole in the bearing support beam. Grasp the belt at the wheel hub and pull the entire belt down.

Note: Slight hand pressure against wheel rim will lift weight of wheel from inner race of bearing to assist bearing removal and installation.

CAUTION

Protect hands and belt from possible sharp edges of hole in Bearing Support Beam.

5. Loop the trailing end of the belt over the shaft (belt is partially through the opening).
6. Reinstall the bearing onto the wheel shaft, being careful to engage the two locating pins into the holes in the bearing support beam. Secure the bearing with two self-locking nuts.

7. Install the belts around the wheel and pulley according to the instructions provided with the belt.

8. Reinstall diameter seals or hub seal and tighten retaining screws. Rotate wheel in clockwise direction to determine that wheel rotates freely with slight drag on seals.

9. Reinstall bearing locking collar. Rotate collar by hand in the direction the wheel rotates (see label provided on each cassette for wheel rotation).

10. Lock in position by tapping drift pin hole with hammer and drift. Secure in position by tightening set screw.

11. Reinstall Bearing Access Cover.

12. Apply power to wheel and ensure that the wheel rotates freely without interference.
Startup
(See back of the manual for startup form.)

**WARNING**
Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician.

**WARNING**
Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

During startup, it is necessary to perform routine checks on the performance of the unit. This includes checking the air flow, air filters, condenser water flow, dampers, heaters, and refrigerant charge.

**Filters**
Do not operate the unit without filters in place. Unit should be checked for correct filter placement during startup. Operation of the equipment without filters will result in a clogged evaporator coil.

**CAUTION**
Before completing startup and leaving the unit a complete operating cycle should be observed to verify that all components are functioning properly.

**CAUTION**
The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.

**Before Charging**
Unit being charged must be at or near full load conditions before adjusting the charge.

Units equipped with hot gas reheat must be charged with the hot gas reheat valves closed while the unit is in cooling mode to get the proper charge. After charging, unit should be operated in reheat (dehumidification) mode to check for correct operation.

Units equipped with heat pump options should be charged in heating mode to get the proper charge. After charging, unit should be operated in cooling mode to check for correct charge. Charge may need to be adjusted for cooling mode. If adjustments are made in the cooling mode, heating mode must be rerun to verify proper operation.

After adding or removing charge, the system must be allowed to stabilize, typically 10-15 minutes, before making any other adjustments.

**Adjusting Refrigerant Charge**
Adjusting the charge of a system in the field must be based on determination of liquid sub-cooling and evaporator superheat. On a system with a TXV liquid sub-cooling is more representative of the charge than evaporator superheat but both measurements must be taken.
The type of unit and options determine the ranges for liquid subcooling and evaporator superheat. Refer to Table 13 below when determining the proper subcooling.

**Checking Liquid SubCooling**
Measure the temperature of the liquid line as it leaves the condenser coil.

Read the gauge pressure at the liquid line close to the point where the temperature was taken. You must use liquid line pressure as it will vary from discharge pressure due to condenser coil pressure drop.

Convert the pressure obtained to a saturated temperature using the appropriate refrigerant temperature-pressure chart.

Subtract the measured liquid line temperature from the saturated temperature to determine the liquid subcooling.

Compare calculated subcooling to Table 17 for the appropriate unit type and options.

**Checking Evaporator Superheat**
Measure the temperature of the suction line close to the compressor.

Read gauge pressure at the suction line close to the compressor.

Convert the pressure obtained to a saturated temperature using the appropriate refrigerant temperature-pressure chart.

Subtract the saturated temperature from the measured suction line temperature to determine the evaporator superheat.

Compare calculated superheat to the table below for the appropriate unit type and options.

<table>
<thead>
<tr>
<th>Air-Cooled Cond./Air-Source Heat Pump</th>
<th>Sub-Cooling</th>
<th>8-15°F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sub-Cooling with Hot Gas Reheat</td>
<td>8-15°F</td>
<td></td>
</tr>
<tr>
<td>Superheat</td>
<td>8-15°F</td>
<td></td>
</tr>
<tr>
<td>Water-Cooled Cond./Water-Source Heat Pump</td>
<td>Sub-Cooling</td>
<td>4-8°F</td>
</tr>
<tr>
<td>Superheat</td>
<td>8-15°F</td>
<td></td>
</tr>
</tbody>
</table>

**CAUTION**
Thermal expansion valve must be adjusted to approximately 8-15°F of suction superheat. Failure to have sufficient superheat will damage the compressor and void the warranty.

**Adjusting Sub-Cooling and Superheat Temperatures**
The system is overcharged if the subcooling temperature is too high and the evaporator is fully loaded (low loads on the evaporator result in increased subcooling) and the evaporator superheat is within the temperature range as shown in the table above (high superheat results in increased subcooling).

Correct an overcharged system by reducing the amount of refrigerant in the system to lower the subcooling.

**CAUTION**
Refrigerant overcharging leads to excess refrigerant in the condenser coils resulting in elevated compressor discharge pressure.
The system is undercharged if the superheat is too high and the subcooling is too low.

Correct an undercharged system by adding refrigerant to the system to reduce superheat and raise subcooling.

If the subcooling is correct and the superheat is too high, the TXV may need adjustment to correct the superheat.

Table 18 - R-410A Refrigerant Temperature-Pressure Chart

<table>
<thead>
<tr>
<th>°F</th>
<th>PSIG</th>
<th>°F</th>
<th>PSIG</th>
<th>°F</th>
<th>PSIG</th>
<th>°F</th>
<th>PSIG</th>
<th>°F</th>
<th>PSIG</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>78.3</td>
<td>47</td>
<td>134.7</td>
<td>74</td>
<td>213.7</td>
<td>101</td>
<td>321.0</td>
<td>128</td>
<td>463.2</td>
</tr>
<tr>
<td>21</td>
<td>80.0</td>
<td>48</td>
<td>137.2</td>
<td>75</td>
<td>217.1</td>
<td>102</td>
<td>325.6</td>
<td>129</td>
<td>469.3</td>
</tr>
<tr>
<td>22</td>
<td>81.8</td>
<td>49</td>
<td>139.7</td>
<td>76</td>
<td>220.6</td>
<td>103</td>
<td>330.2</td>
<td>130</td>
<td>475.4</td>
</tr>
<tr>
<td>23</td>
<td>83.6</td>
<td>50</td>
<td>142.2</td>
<td>77</td>
<td>224.1</td>
<td>104</td>
<td>334.9</td>
<td>131</td>
<td>481.6</td>
</tr>
<tr>
<td>24</td>
<td>85.4</td>
<td>51</td>
<td>144.8</td>
<td>78</td>
<td>227.7</td>
<td>105</td>
<td>339.6</td>
<td>132</td>
<td>487.8</td>
</tr>
<tr>
<td>25</td>
<td>87.2</td>
<td>52</td>
<td>147.4</td>
<td>79</td>
<td>231.3</td>
<td>106</td>
<td>344.4</td>
<td>133</td>
<td>494.1</td>
</tr>
<tr>
<td>26</td>
<td>89.1</td>
<td>53</td>
<td>150.1</td>
<td>80</td>
<td>234.9</td>
<td>107</td>
<td>349.3</td>
<td>134</td>
<td>500.5</td>
</tr>
<tr>
<td>27</td>
<td>91.0</td>
<td>54</td>
<td>152.8</td>
<td>81</td>
<td>238.6</td>
<td>108</td>
<td>354.2</td>
<td>135</td>
<td>506.9</td>
</tr>
<tr>
<td>28</td>
<td>92.9</td>
<td>55</td>
<td>155.5</td>
<td>82</td>
<td>242.3</td>
<td>109</td>
<td>359.1</td>
<td>136</td>
<td>513.4</td>
</tr>
<tr>
<td>29</td>
<td>94.9</td>
<td>56</td>
<td>158.2</td>
<td>83</td>
<td>246.0</td>
<td>110</td>
<td>364.1</td>
<td>137</td>
<td>520.0</td>
</tr>
<tr>
<td>30</td>
<td>96.8</td>
<td>57</td>
<td>161.0</td>
<td>84</td>
<td>249.8</td>
<td>111</td>
<td>369.1</td>
<td>138</td>
<td>526.6</td>
</tr>
<tr>
<td>31</td>
<td>98.8</td>
<td>58</td>
<td>163.8</td>
<td>85</td>
<td>253.7</td>
<td>112</td>
<td>374.2</td>
<td>139</td>
<td>533.3</td>
</tr>
<tr>
<td>32</td>
<td>100.9</td>
<td>59</td>
<td>166.7</td>
<td>86</td>
<td>257.5</td>
<td>113</td>
<td>379.4</td>
<td>140</td>
<td>540.1</td>
</tr>
<tr>
<td>33</td>
<td>102.9</td>
<td>60</td>
<td>169.6</td>
<td>87</td>
<td>261.4</td>
<td>114</td>
<td>384.6</td>
<td>141</td>
<td>547.0</td>
</tr>
<tr>
<td>34</td>
<td>105.0</td>
<td>61</td>
<td>172.5</td>
<td>88</td>
<td>265.4</td>
<td>115</td>
<td>389.9</td>
<td>142</td>
<td>553.9</td>
</tr>
<tr>
<td>35</td>
<td>107.1</td>
<td>62</td>
<td>175.4</td>
<td>89</td>
<td>269.4</td>
<td>116</td>
<td>395.2</td>
<td>143</td>
<td>560.9</td>
</tr>
<tr>
<td>36</td>
<td>109.2</td>
<td>63</td>
<td>178.4</td>
<td>90</td>
<td>273.5</td>
<td>117</td>
<td>400.5</td>
<td>144</td>
<td>567.9</td>
</tr>
<tr>
<td>37</td>
<td>111.4</td>
<td>64</td>
<td>181.5</td>
<td>91</td>
<td>277.6</td>
<td>118</td>
<td>405.9</td>
<td>145</td>
<td>575.1</td>
</tr>
<tr>
<td>38</td>
<td>113.6</td>
<td>65</td>
<td>184.5</td>
<td>92</td>
<td>281.7</td>
<td>119</td>
<td>411.4</td>
<td>146</td>
<td>582.3</td>
</tr>
<tr>
<td>39</td>
<td>115.8</td>
<td>66</td>
<td>187.6</td>
<td>93</td>
<td>285.9</td>
<td>120</td>
<td>416.9</td>
<td>147</td>
<td>589.6</td>
</tr>
<tr>
<td>40</td>
<td>118.1</td>
<td>67</td>
<td>190.7</td>
<td>94</td>
<td>290.1</td>
<td>121</td>
<td>422.5</td>
<td>148</td>
<td>596.9</td>
</tr>
<tr>
<td>41</td>
<td>120.3</td>
<td>68</td>
<td>193.9</td>
<td>95</td>
<td>294.4</td>
<td>122</td>
<td>428.2</td>
<td>149</td>
<td>604.4</td>
</tr>
<tr>
<td>42</td>
<td>122.7</td>
<td>69</td>
<td>197.1</td>
<td>96</td>
<td>298.7</td>
<td>123</td>
<td>433.9</td>
<td>150</td>
<td>611.9</td>
</tr>
<tr>
<td>43</td>
<td>125.0</td>
<td>70</td>
<td>200.4</td>
<td>97</td>
<td>303.0</td>
<td>124</td>
<td>439.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>44</td>
<td>127.4</td>
<td>71</td>
<td>203.6</td>
<td>98</td>
<td>307.5</td>
<td>125</td>
<td>445.4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>45</td>
<td>129.8</td>
<td>72</td>
<td>207.0</td>
<td>99</td>
<td>311.9</td>
<td>126</td>
<td>451.3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>46</td>
<td>132.2</td>
<td>73</td>
<td>210.3</td>
<td>100</td>
<td>316.4</td>
<td>127</td>
<td>457.3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Gas Heater Instructions

FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.

A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS
- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

C. Use only your hand to move the on/off switch.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. STOP! Read the safety information above this label.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

5. Remove control access panel.
6. Move the on/off switch to the "OFF" position.
7. WAIT five (5) minutes to clear out any gas. If you then smell gas, STOP! Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
8. Move the on/off switch to the "ON" position.
9. Replace control access panel.
10. Turn on all electric power to the appliance.
11. Set thermostat to desired setting.
12. If the appliance will not operate, follow the instructions "To Turn Off Gas to Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be preformed.
3. Remove control access panel.
4. Move the on/off switch to the "OFF" position.
5. Replace control access panel.

Figure 27 - Gas Heater Instructions
Freeze Stat Startup
Freeze Stat is an adjustable temperature sensor (-10 to 70°F) mounted on the tubing of the first cooling circuit and wired to de-energize all cooling circuits if tubing temperature falls below setpoint. Option is used to prevent freezing of evaporator coil.

Recommended Setting: 32° F to 35° F

Supply Fan EC Motor Startup

Figure 28 - PIN Connectors on EC Supply Fan Motor Electronics

<table>
<thead>
<tr>
<th>Pin No.</th>
<th>Power connector Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Pin No. 1 &amp; 2 Close: 115V</td>
</tr>
<tr>
<td>2</td>
<td>Pin No. 1 &amp; 2 Open: 230V</td>
</tr>
<tr>
<td>3</td>
<td>G</td>
</tr>
<tr>
<td>4</td>
<td>N</td>
</tr>
<tr>
<td>5</td>
<td>L</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pin No.</th>
<th>Control connector Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TRX-(RS485 Port)</td>
</tr>
<tr>
<td>2</td>
<td>N.C</td>
</tr>
<tr>
<td>3</td>
<td>RPM Out</td>
</tr>
<tr>
<td>4</td>
<td>GND</td>
</tr>
<tr>
<td>5</td>
<td>10V Output</td>
</tr>
<tr>
<td>6</td>
<td>N.C</td>
</tr>
<tr>
<td>7</td>
<td>GND</td>
</tr>
<tr>
<td>8</td>
<td>VSP, PWM Input</td>
</tr>
<tr>
<td>9</td>
<td>GND</td>
</tr>
<tr>
<td>10</td>
<td>TRX+(RS485 Port)</td>
</tr>
<tr>
<td>11</td>
<td>GND</td>
</tr>
<tr>
<td>12</td>
<td>N.C</td>
</tr>
<tr>
<td>13</td>
<td>C.W. / C.C.W.</td>
</tr>
<tr>
<td>14</td>
<td>N.C</td>
</tr>
<tr>
<td>15</td>
<td>Fault Out</td>
</tr>
<tr>
<td>16</td>
<td>GND</td>
</tr>
</tbody>
</table>

* Suggested mating connector
1) Power connector housing
   : Tyco, 1-480763-0
2) Control connector housing
   : Molex, 5557-16R
Speed adjustment is made by varying the DC voltage on pin 8 (+) & 16 (-). If AAON Orion Control systems are installed on the system, then they will provide the 0-10VDC signal for speed control. The controller will be wired directly to pin 8 & 16. If a potentiometer is installed in the unit, the 10VDC output of the motor electronics will be wired through the potentiometer and then back into pin 8 & 16 for speed control. By adjusting the potentiometer from 0-100% you can manually adjust the speed of the motor.

If the rotation direction is wrong, check the brown wire on the control connector and ensure that it is connected from pin 13 to pin 11. Making/Breaking this wire changes the rotation of the motor.

If there is no rotation and/or no speed change, try the following:

1. Check the line-to-line voltage on the fuse block connected to the supply fan motor and ensure it is between 187VAC to 264VAC
2. Turn the potentiometer to 50%
3. Energize the BC relay by making a blower call.
4. Check DC voltage on S1 (-) and S2 (+), 0-10VDC signal on S1 & S2 sets the speed of the motor – thus 0VDC is no speed and 10VDC is full speed.
5. If DC Voltage is present on S1 & S2 then ensure that BC (blower relay) is energized and is passing the DC voltage through to the motor. If BC is not energized then check wiring for 24VAC blower call.
6. If no DC voltage is present on S1 & S2 then check S1 (-) & S3 (+), this is the +10VDC output from the motor that is supplied to the Potentiometer for speed control.

If the following troubleshooting suggestions do not solve the issue, contact AAON for assistance.

**Condenser Fan EC Motor Startup**
The fan cycling option uses a fan cycle switch to switch between one of the discrete speed inputs (see Table 19) on the motor thus cycling between two preset speeds based upon discharge pressure of the unit. By connecting 24VAC to a single or combination of the yellow, white, or orange wires, the motor will run at the discrete speeds in Table 19.

AAON Condenser Head Pressure Module is used for variable speed control of the motor to maintain a head pressure. The motor should be factory wired to the PWM outputs of the AAON Condenser Head Pressure Module. See AAON literature for further information (https://www.aaon.com/Controls).

**Note**
High voltage wires out of the motor:
Black & Brown – 1 Phase Line Voltage
Green - Ground

Low control voltage wires out of the motor:
Blue – Common
Yellow – Variable Speed Control
# Table 19 - EC Condenser Fan Cycling Options

<table>
<thead>
<tr>
<th>Color</th>
<th>Terminal</th>
<th>Customer Connection</th>
<th>Option 1</th>
<th>Option 2</th>
<th>Option 3</th>
<th>Option 4</th>
<th>Option 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>0.50 BWS</td>
<td>L1</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
</tr>
<tr>
<td>Brown</td>
<td>0.50 BWS</td>
<td>L2</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
<td>208-230 VAC</td>
</tr>
<tr>
<td>Green</td>
<td>#10 EYELET</td>
<td>Ground</td>
<td>GND</td>
<td>GND</td>
<td>GND</td>
<td>GND</td>
<td>GND</td>
</tr>
<tr>
<td>Blue</td>
<td>0.50 BWS</td>
<td>Common</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
</tr>
<tr>
<td>Yellow</td>
<td>0.50 BWS</td>
<td>Signal</td>
<td>PWM</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
</tr>
<tr>
<td>White</td>
<td>0.50 BWS</td>
<td>Signal</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td></td>
</tr>
<tr>
<td>Orange</td>
<td>0.50 BWS</td>
<td>Signal</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td>24 VAC</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>RPM</td>
<td>300-1100</td>
<td>300</td>
<td>500</td>
<td>850</td>
<td>1100</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Rotation</td>
<td>CCW</td>
<td>CCW</td>
<td>CCW</td>
<td>CCW</td>
<td>CCW</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ECM Toolbox ID</td>
<td>Variable</td>
<td>Speed 4</td>
<td>Speed 3</td>
<td>Speed 2</td>
<td>Speed 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20% PWM RPM</td>
<td>300</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>100% PWM RPM</td>
<td>1100</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Adjustable Fan Cycling Switch Procedure

**Recommended Settings**
The switch will come factory set to cut-in at 425psi (+/- 5psi) and a differential of 155psi (or open at 270psi (+/- 5psi)).

To adjust the fan cycle switch you will need a flathead screwdriver.

Settings for CUT IN and DIFFERENTIAL PRESSURE are indicated with two slider gauges. Each adjustment screw sits above the setting that it controls.
To lower the pressure set point for the CUT IN gauge, turn the adjustable screw clockwise.

To raise the pressure set point for the CUT IN gauge, turn the adjustable screw counter clockwise.

To raise the pressure set point for the DIFFERENTIAL Gauge, turn the adjustable screw clockwise.

To lower the pressure set point for the DIFFERENTIAL Gauge, turn the adjustable screw counter clockwise.

NOTE: The pressure values on the gauge should be verified with gauges on the refrigerant line. The gauge scale is for illustration purposes only.
Operation

Unit operations should be controlled with thermostat, or unit controller, never at the main power supply, except for servicing, emergency, or complete shutdown of the unit.

Thermostat Operation

Heating
Thermostat system switch - "Heat"
Thermostat fan switch - "Auto" or "On"
Thermostat temperature set to desired point.

Cooling
Thermostat system switch - "Cool"
Thermostat fan switch - "Auto" or "On"
Thermostat temperature set to desired point.

Air Circulation
Thermostat system switch - "Off"
Thermostat fan switch - "Auto" or "On"
No change of the thermostat temperature.
With these settings, the supply blower will run continuously but the supply air will not be heated, cooled, or dehumidified.

System Off
Thermostat system switch - "Off"
Thermostat fan switch - "Auto"
No change of the thermostat temperature.
With these settings the system is shut down, with the exception of control system power.

Night and Weekend Unoccupied Operation
To reduce the operating time of the unit when the space is unoccupied, such as nights and weekends, it is recommended that the temperature setting be raised about 5°F while unoccupied during the cooling season and lowered about 10°F during the heating season.

Packaged DX Cooling Operation and Control
When a call for cooling (G and Y1, Y2, etc.) is made the supply blower motors and compressors will energize.

WARNING

COMPRESSOR CYCLING

5 MINUTE MINIMUM OFF TIME
To prevent motor overheating compressors must cycle off for a minimum of 5 minutes.

5 MINUTE MINIMUM ON TIME
To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 6 starts per hour.

Note: When using field controls any variable capacity compressors should run at 100% for 1 minute when starting.

Gas Heater Operation
When heat (G and W1, W2, etc.) is called for the combustion motor starts and the ignition control is energized. The control sends 24 VAC to the main gas valve and high voltage to the igniter. If a burner flame has been detected within 10 seconds, the spark is extinguished and the flame continues. If a flame has not been detected after 10 seconds, the gas valve closes, the spark ceases and the induced draft blower continues to purge the heat exchanger. After 45 seconds of purge, the ignition system will attempt to light the burners again. Should no flame be detected after 3 tries, the ignition control will lock out the system.

On a fault the gas train is shut down by a main limit located in the heat exchanger area.
or by an auxiliary limit mounted in the supply fan compartment.

Electric Heating Operation
When a call for heating (G and W1, W2, etc.) is made the supply blower motors and electric resistance heaters will energize. Heating is accomplished by passing electrical current through a specified amount of resistance heaters which will produce the required heat.

On a fault condition the main limit located in the supply air or the auxiliary limit located downstream the supply blower will remove power from all contactors.

Steam or Hot Water Preheating and Heating Operation
Valve control for steam and hot water heating coils are by others. Heating is accomplished by passing steam or hot water through the steam or hot water coil assembly.

Modulating Electric Preheat
Electric preheat is used to temper the incoming outside air to the unit based on an enable control signal and outside air conditions. Electric preheat has a maximum operation outside air temperature of 60°F and a maximum preheat discharge air temperature of 80°F.

Chilled Water or Non-Compressorized DX Cooling Operation
Controls for chilled water cooling coils and non-compressorized DX coil are by others.

Maintenance
(See back of the manual for maintenance log)

At least once each year, a trained, qualified service technician should check out the unit. Fans, evaporator coils, and filters should be inspected at least monthly.

Gas Heating

WARNING
Once a year, before the unit is in operation for the heating season, a qualified service technician should inspect all flue product carrying areas of the furnace and main burners for continued safe operation.

DANGER
LEAK CHECK GAS PIPE
The gas pipe in the unit should be checked for leaks before startup. Leak checking is the responsibility of the installing contractor. All connections should be checked for leaks annually after installation. Failure to leak check could result in fire, explosion, or other hazardous situations.

Make sure all gas supply lines have been purged of air before turning on the electrical power switch. Turn the gas valve to the on position (see startup instructions). Turn the main electrical power on and set the controls to the heating mode of operation.

The combustion ventilation motor should operate. The control will automatically supply energy to the igniter and the gas valve after the heating call is made. The flame sensing probe detects the presence of the flame. Should no flame be detected in 10 seconds, the ignition system will recycle. If no flame is detected after 3 tries, ignition system will lockout.

Remove the call for heating. The main gas valves should be extinguished.

The supply fans are controlled by the ignition system. In the fan “Auto” mode the fan comes on 45 seconds after the flame is
proved and goes off 120 seconds after the heating call is removed.

Furnace combustion ventilation air and flue openings should be checked annually for debris and obstructions. If vent extensions are used they must meet category III requirements.

This appliance contains a wire screen at the vent outlet. Each heating season, prior to placing the appliance in heat mode maintenance check that no debris or foreign matter has accumulated in the vent outlet. A good practice is to check for debris each time the air filters are changed.

In the event the vent outlet becomes blocked do not attempt to start the appliance in heat mode until the entire vent opening is cleared.

In the event the unit shut down because the vent was blocked a qualified technician or service agency should monitor the unit prior to re-starting.

The gas burner and heat exchanger should never require cleaning. If cleaning is necessary, this indicates faulty operation of the unit. Cleaning should only be done by a qualified service agency and only after consultation with an AAON service representative.

If induced draft blower/motor assembly has to be replaced, care must be taken to provide an airtight seal between the blower housing and the burner box.

Gas Heat Exchanger Removal

**WARNING**

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

**DANGER**

** LEAK CHECK GAS PIPE **

The gas pipe in the unit should be checked for leaks before startup. Leak checking is the responsibility of the installing contractor. All connections should be checked for leaks annually after installation. Failure to leak check could result in fire, explosion, or other hazardous situations.

*Removal*

Disconnect all wiring on the heat exchanger.

Disconnect flex gas lines and pull out of the way.

Remove screws around the perimeter of the heat exchanger face plate that connect it to the unit. Only the outermost screws should be removed.

Pull the heat exchanger straight back and out of the unit. It may be necessary to remove some of the control door jambs.

*Reinstallation*

Ensure that the neoprene isolator is installed around the perimeter of the heat exchanger.

Insert heat exchanger into opening so that the back of the main plate is against the unit bulkhead.
Attach the heat exchanger to the bulkhead using the holes around the perimeter.

Connect flex gas lines to the piping on the heat exchanger. If flexible gas piping in the unit must be replaced connectors cannot be reused, only new connectors must be used.

Connect wiring per the wiring diagram on the controls compartment door.

Purge gas lines to the gas valves at the unit.

**DX Cooling**
Set unit controls to cooling mode of operation with supply fans on. Check the fan for correct operating direction, amperage and voltage. Check compressor operation, rotation, amperage and voltage to the unit nameplate (check the amperage on the load side of the compressor contactor).

**Condenser Fan**

**WARNING**
Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

**Removal**
Take off the fan grill by removing the screws that attach it to the top of the unit.

Disconnect the wiring from the motor and loosen the bolt that clamps the motor mount to the motor. Remove the motor and fan through the top of the orifice.

**Reinstallation**
Set the motor back into the motor mount and tighten bolt. Adjust fan until the top of the blade is even with the top of the orifice.

Reconnect wires, then attach the fan grill at all the points where screws were removed.

**Condensate Drain Pans**
Drain pans will have moisture present and require periodic cleaning to prevent microbial growth. Cleaning of the drain pans...
will also prevent any possible plugging of the drain lines and overflow of the pan itself. Cleaning of the drain pans and inside of the unit should be done only by qualified service technician.

Evaporator Coil

**WARNING**

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

**Removal**

Evacuate refrigerant from the systems.

Remove the TXV bulbs from the suction lines. Disconnect the suction and liquid line copper connections to the evaporator coil.

![Figure 31 - Evaporator Coil Access](image)

Remove screws attaching filter rack to the evaporation coil at the front and back of the coil. It may be necessary to remove the economizer assembly (if equipped) to access the screws at the back.

Slide the evaporator coil straight out of the unit.

It may be necessary to make a vertical cut in the front flange of the drain pan on either side of the coil and bend the flange down between the cuts to remove the evaporator coil.

**Reinstallation**

Slide the new coil into the unit through the notch cut in the front of the drain pan.

Re-bend the cut flange back to the original position, then seal the cuts with polyurethane caulking.

Attach the filter at the front and back of the evaporation coil. Reinstall economizer assembly if necessary.

Connect the suction and liquid copper connections to the evaporator coil. Reinstall the TXV bulb on the suction line.

Evacuate the refrigerant system. Weigh in the nameplate refrigerant charge.

See Adjusting Refrigerant Charge section to check for proper sub-cooling and superheat of the refrigerant systems.

**E-Coated Coil Cleaning**

Documented quarterly cleaning of e-coated coils is required to maintain coating warranty coverage.

**WARNING**

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

Surface loaded fibers or dirt should be removed prior to water rinse to prevent restriction of airflow. If unable to back wash the side of the coil opposite of the coils entering air side, then surface loaded fibers or dirt should be removed with a vacuum cleaner. If a vacuum cleaner is not available, a soft non-metallic bristle brush may be used. In either case, the tool should be
applied in the direction of the fins. Coil surfaces can be easily damaged (fin edges bent over) if the tool is applied across the fins.

Use of a water stream, such as a garden hose, against a surface loaded coil will drive the fibers, dirt and salts into the coil. This will make cleaning efforts more difficult. Surface loaded fibers must be completely removed prior to using low velocity clean water rinse.

**Quarterly** cleaning is required to maintain warranty coverage and is essential to maintain the life of an E-coated coil. Coil cleaning shall be part of the unit's regularly scheduled maintenance procedures.

Failure to clean an E-coated coil on the prescribed quarterly cycle will void the warranty and may result in reduced efficiency and durability.

A routine two-step quarterly coil cleaning is required to maintain warranty.

Step one is to clean the coil with the below approved coil cleaner (see approved products list under the "Recommended Coil Cleaners" section.

Step two is to use the approved salt/chloride remover under the "Recommended Chloride Remover" section to dissolve soluble salts and revitalize the unit. It is very important when cleaning and/or rinsing not to exceed 130°F and potable water pressure is less than 100 psig to avoid damaging the unit and coil fin edges.

---

**CAUTION**

High velocity water from a pressure washer or compressed air should only be used at a very low pressure to prevent fin and/or coil damages. The force of the water or air jet may bend the fin edges and increase airside pressure drop. Reduced unit performance or nuisance unit shutdowns may occur.

Failure to clean an E-coated coil will void the warranty and may result in reduced efficiency and durability.

**CAUTION**

Harsh chemicals, household bleach, or acid cleaners should not be used to clean outdoor or indoor e-coated coils. These cleaners can be very difficult to rinse out of the coil and can accelerate corrosion and attack the E-coating. If there is dirt below the surface of the coil, use the recommended coil cleaners.

For routine quarterly cleaning, first clean the coil with the below approved coil cleaner. After cleaning the coils with the approved cleaning agent, use the approved chloride remover to remove soluble salts and revitalize the unit.

**Recommended Coil Cleaner – Step 1**

**GulfCoat™ Coil Cleaner**, assuming it is used in accordance with the manufacturer's directions on the container for proper mixing and cleaning, has been approved for use on E-coated coils to remove mold, mildew, dust, soot, greasy residue, lint and other particulate. Never use any cleaners that are not approved.
Recommended Chloride Remover – Step 2
CHLOR*RID® Concentrate, assuming it is used in accordance with the manufacturer's directions on the container for proper mixing, has been approved for use on E-coated coils to remove chlorides/salts & sulfates. Never use any chloride removers that are not approved.

Warranty Protection – Step 1
Complete the coil cleaning following these steps:

1. Ensure that the power to the unit is off and locked out.
2. Clean the area around the unit if needed to ensure leaves, grass or loose debris will not be blown into the coil.
3. Remove panels or tops as required gaining access to the coil(s) to be cleaned.
4. Using a pump up sprayer, fill to the appropriate level with potable water and add the correct amount of approved cleaner as per manufacture instructions leaving room for the pump plunger to be reinserted.

NOTE: Coils should always be cleaned / back flushed, opposite of airflow to prevent impacting the dirt into the coil.

5. If the coils have heavy dirt, fibers, grass, leaves etc. on the interior or exterior face areas, a vacuum and brush should be used to remove those surface contaminants prior to applying cleaner. The interior floor, drain tray or pan areas should also be vacuumed.
6. Apply the mixed cleaner to coil surfaces using a pressurized pump up sprayer maintaining a good rate of pressure and at a medium size nozzle spray, (not a solid stream and not a wide fan but somewhere in the middle). Work in sections/panels ensuring that all areas are covered and kept wetted.
7. Apply the cleaner to unit interior air exiting side coil surfaces first. Work in sections/panels moving side to side and from top to bottom.
8. Generously soak coils by spraying cleaner directly on and into the fin pack section to be cleaned and allow the cleaning solution to soak for 5 to 10 minutes.
9. Using pressurized potable water, (<100 psi), rinse the coils and continue to always work in sections/panels. Start at the top of the coil and slowly move vertically downward to the bottom. Then, staying in the same vertical area, slowly move back up to the top where you started. Now move over slightly overlapping the area just completed and repeat above. Continue until all coil areas on the inside of the unit have been rinsed.
10. Complete steps 5-9 for the exterior air entering side of the coils.
11. Final rinse – Now complete a quick rinse of both sides of the coil including the headers, piping, u-bends and hairpins.
12. If the coil has a drain pan or unit floor that is holding rinse water or cleaner, extra time and attention will need to be taken in those areas to ensure a proper rinse has been completed.

Warranty Protection – Step 2
Complete the coil chloride (salt) removal following these steps:

1. CHLOR*RID® is a concentrate to be used for both normal inland applications at a 100:1 mix ratio OR for severe coastal applications 50:1 mix ratio with potable water, (2.56 ounces of Chlor*rid to 1 gal of water). Using a pump up sprayer, fill to the appropriate level with potable water.
water and add the correct amount of CHLOR*RID® salt remover leaving room for the pump plunger to be reinserted.

2. Apply CHLOR*RID® to all external coil surfaces using a pressurized pump up sprayer maintaining a good rate of pressure and at a medium size nozzle spray, (not a solid stream and not a wide fan but somewhere in the middle). Work in sections/panels ensuring that all areas are covered and kept wetted.

3. Generously soak coils by spraying CHLOR*RID® directly on and into the fin pack section. Let stand for 5 to 10 minutes keeping the area wetted. Do not allow to dry before rinsing.

4. Using pressurized potable water, (<100 psi), rinse the CHLOR*RID® and dissolved chlorides/salts off of the coils continuing to always work in sections/panels.

5. Starting at the top of the coil, begin rinsing the coil from side to side until you reach the bottom. Repeat as many times as is necessary to ensure all coil sections/panels have been completed and are thoroughly rinsed.

6. Reinstall all panels and tops that were removed.

Microchannel Coil Cleaning

Air-cooled heat exchangers may include microchannel coils.

Cleaning microchannel coils is necessary in all locations. In some locations it may be necessary to clean the coils more or less often than recommended. In general, a condenser coil should be cleaned at a minimum of once a year. In locations where there is commonly debris or a condition that causes dirt/grease build up it may be necessary to clean the coils more often. Proper procedure should be followed at every cleaning interval. Using improper cleaning technique or incorrect chemicals will result in coil damage, system performance fall off, and potentially leaks requiring coil replacement.

Documented routine cleaning of microchannel coils with factory provided e-coating is required to maintain coating warranty coverage. Use the E-Coated Coil Cleaning section for details on cleaning e-coated coils.

Field applied coil coatings are not recommended with microchannel coils.

Allowed Chemical Cleaners and Procedures

AAON recommends certain chemicals that can be used to remove buildup of grime and debris on the surface of microchannel coils. These chemicals have been tested for performance and safety and are the only chemicals that AAON will warrant as correct for cleaning microchannel coils.

There are two procedures that are outlined below that will clean the coils effectively without damage to the coils. Use of any other procedure or chemical may void the warranty to the unit where the coil is installed. With all procedures make sure the unit is off before starting.

**WARNING**

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

The water pressure used to clean should not exceed 140 psi, from no closer than 6 inches from the coils, and with the water aimed perpendicular to the coils.

#1 Simple Green

Simple Green is available from AAON Parts and Supply (Part# T10701) and is biodegradable with a neutral 6.5 pH.
Recommendation is to use it at a 4 to 1 mix. Use the following procedure.
1. Rinse the coil completely with water. Use a hard spray but be careful not to bend or damage the fins. A spray that is too hard will bend the fins. Spray from the fan side of the coil.

2. With a pump sprayer filled with a mix of 4 parts water to one part Simple Green spray the air inlet face of the coil. Be sure to cover all areas of the face of the coil.
3. Allow the coil to soak for 10-15 minutes.
4. Rinse the coil with water as in step one.
5. Repeat as necessary.

#2 Water Flush
This procedure can be used when the only material to cause the coil to need cleaning is debris from plant material that has impinged the coil face.
1. Rinse the coil completely with water. Use a hard spray but be careful not to bend or damage the fins. A spray that is too hard will bend the fins. Spray from the fan side of the coil.
2. Spray and rinse the coil from the face.

Generally the best and broadest based procedure is #1. The grease cutting effect of the Simple Green is good for restaurant applications.

Other Coil Cleaners
There are many cleaners on the market for condenser coils. Before using any cleaner that is not covered in this section you must get written approval from the AAON warranty and service department. Use of unapproved chemicals will void the warranty.

AAON testing has determined that unless a chemical has a neutral pH (6-8) it should not be used.

Beware of any product that claims to be a foaming cleaner. The foam that is generated is caused by a chemical reaction to the aluminum fin material on tube and fin coils and with the fin, tube, and coating material on microchannel coils.

Microchannel coils are robust in many ways, but like any component they must be treated correctly. This includes cleaning the coils correctly to give optimal performance over many years.

Roofing
The cleaning procedures outlined here use relatively benign ingredients. When working with a rooftop unit care should be taken to make sure the chemicals will not adversely affect the roof coating. Checking with the roofing supplier/manufacturer is the best way to proceed. If the roofing supplier/manufacturer is not available testing of the chemicals on the roof coating is recommended.

Application Examples
The two procedures can be used to clean microchannel coils. They will fit with the application depending on the area. In some areas where the spring/summer has a large cottonwood bloom #2 might work fine if the unit is installed on an office building and no other environmental factors apply.
Commercial roofing material manufacturers using PVC and EPDM have been contacted and indicate that there should be no problem with any of the procedures outlined above.

**Supply Fan**

⚠️ **WARNING**

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

⚠️ **CAUTION**

Blower wheels and bands must be inspected for excessive dust build up periodically and cleaned if required. Excessive dust build up on blower wheels may cause an unbalanced state; leading to vibration and/or component failure. Damages due to excessive dust build up will not be covered under factory warranty.

**Factory Lubrication**

*Note:* Bearing lubrication only applies to belt driven fan motors such as the energy recovery wheel power exhaust fan motor.

All original fan motors and bearings are furnished with factory lubrication. Some applications will require that bearings be re-lubricated periodically. The schedule will depend on the operating duty, temperature variations or other severe atmospheric conditions. Bearings should be re-lubricated when at normal operating temperatures, but not running. Rotate the fan shaft by hand and add only enough grease to purge the seals. DO NOT OVERLUBRICATE.

Recommended greases are:

SHELL OIL - DOLIUM R
CHEVRON OIL - SRI No. 2

TEXACO INC. - PREMIUM RB

**Removal**

Remove fan access panel on the back side of the unit. Panel is attached with eight 5/16” bolts.

![Figure 32 - 2-6 ton Supply Fan](image)

Remove wire connections from motor. For EC motors unplug the wire harness at the control module that connects to the unit control panel.

Through the blower access opening, remove the two 5/16” bolts that connect the blower assembly to the inlet wall (see Figure 33).
Figure 33 - RQ Supply Fan Removal Bolts

Through the coil access door, remove the two 5/16” bolts that connect the blower assembly to the inlet wall from air entering side of the wall (see Figure 33).

Slide blower assembly (wire frame motor mount, motor, blower wheel, inlet, and sheet-metal slide) out of unit through blower access opening (see Figure 34).  

Figure 34 - RQ Supply Fan Removal Slide

Phase and Brownout Protection Module

The DPM is a Digital Phase Monitor that monitors line voltages from 200VAC to 240VAC 1φ and 200VAC to 600VAC 3φ. The DPM is 50/60 Hz self-sensing. DPM should be wired according to unit specific wiring diagram include in the control compartment.

When the DPM is connected to the line voltage, it will monitor the line and if everything is within the setup parameters, the output contacts will be activated. If the line voltages fall outside the setup parameters, the output relay will be de-energized after the trip delay.

Once the line voltages recover, the DPM will re-energize the output relay after the restart time delay. All settings and the last 4 faults are retained, even if there is a complete loss of power.

**DPM Setup Procedure**

With the supply voltage active to the module, you can setup all of the DPM’s settings without the line voltage connected.

To change the setpoint parameters use the right arrow key to advance forward through the setpoint parameters and the left arrow to backup if needed. When each parameter is displayed use the up/down keys to change and set the parameter.

After adjustments are made or if no adjustments are made it will take 2 to 4 minutes before the DPM energizes the output relay unless there is an out of tolerance issue with the incoming line voltage.

**Recommended Default Set-up**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Line Voltage</td>
<td>460VAC, 3Ø</td>
</tr>
<tr>
<td>Over &amp; Undervoltage</td>
<td>±10%</td>
</tr>
<tr>
<td>Trip Time Delay</td>
<td>5 Seconds</td>
</tr>
<tr>
<td>Re-Start Time Delay</td>
<td>2 Minutes</td>
</tr>
<tr>
<td>Phase Imbalance</td>
<td>5%</td>
</tr>
</tbody>
</table>
Screens
Manufacturer’s Screen
R-K Electronics
DPM v0.0.00

Average Voltage Screen
VAvg Imb Hz
460 0 60 off

Default – the default screen shows the real time voltage detected in each of the 3 phases:
A-B B-C C-A
460 459 461 ON

Voltage Selection Screen (Vertical Format) Default = 460V, 3Ø
200, 1Ø; 208, 1Ø; 220, 1Ø; 230, 1Ø; 240, 1Ø;
200, 3Ø; 208, 3Ø; 220, 3Ø; 230, 3Ø; 240, 3Ø; 380, 3Ø; 415, 3Ø; 440, 3Ø;
460, 3Ø; 480 3Ø; 575, 3Ø; 600, 3Ø;

Over/Under voltage Percentage Screen (Vertical Format) Default = 10%
7% 8% 9% 10% 11% 12% 13% 14% & 15%

Trip Time Delay Screen (Vertical Format) Default = 5 sec
2S, 3S, 4S, 5S, 6S, 27S, 8S, 9S & 10S

Re-Start Time Delay Screen (Vertical Format) Default = 2 sec
Manual, 2S, 3S, 4S, 5S, 6S, 7S, 8S, 9S, 10S, 30S, 1M, 2M, 3M & 4M

Phase Imbalance Percentage Screen (Vertical Format) Default = 5%
3% 4% 5% 6% 7% 8% 9% & 10%

Fault Screen (Vertical Format)
“0” most recent faults, “1” previous fault “2” third oldest fault & “3” fourth oldest fault.

Fault Words:
“Phase a Loss” (There is no voltage sensed on 3-L1/S)
“Voltage Low” (Average line voltage is less than selected Undervoltage Percentage)
“Voltage High” (Average line voltage is more than selected Overvoltage Percentage)
“Imbalance” (One phase is lower than the average voltage by more than the Imbalance percentage)
“Phase Loss” (One phase is more than 30% below the Line Voltage selection)
“Bad Rotation” (The phase rotation sequence is reversed)
“Bad Freq” (Line frequency out of allowable range of 45 to 65 Hz)
Variable Capacity Compressor Controller

Units with variable capacity scroll compressors may include the following compressor controller. The following is an explanation of the terminals and troubleshooting alert flash codes of the controller. For more information on the compressor controller, see Emerson Climate Bulletin AE8-1328.

Note: When using field controls any variable capacity compressors should run at 100% for 1 minute when starting.

Figure 35 - Variable Capacity Compressor Controller

### Low Voltage Terminals
- **24COM**: Module Common
- **24VAC**: Module Power
- **C1 & C2**: Demand Input
- **P1**: Pressure Common
- **P2**: Pressure Input
- **P3**: Pressure Power 5VDC
- **P4**: Pressure Shield
- **P5 & P6**: Pressure Output
- **T1 & T2**: Discharge Temperature Sensor

### High Voltage Terminals
- **A1 & A2**: Alarm Relay Out
- **M1 & M2**: Contractor
- **L1**: Control Voltage N
- **L2**: Control Voltage L
- **U1 & U2**: Digital Unloader Solenoid
- **V1 & V2**: Vapor Injection Solenoid

The compressor controller modulates the compressor unloader solenoid in an on/off pattern according to the capacity demand signal of the system. The following table shows the linear relationship between the demand signal and compressor capacity modulation. The compressor controller protects the compressor against high discharge temperature. Refer to Appendix B for the relationship between thermistor temperature readings and resistance values.

---

### WARNING
To avoid damaging the Compressor Controller do not connect wires to terminals C3, C4, T3, T4, T5, or T6.

---

<table>
<thead>
<tr>
<th>Demand Signal (VDC)</th>
<th>Loaded %</th>
<th>Unloaded %</th>
<th>Time Loaded</th>
<th>Time Unloaded</th>
<th>% Compressor Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.00</td>
<td>Off</td>
<td>Off</td>
<td>Off</td>
<td>Off</td>
<td>0%</td>
</tr>
<tr>
<td>1.44</td>
<td>10%</td>
<td>90%</td>
<td>1.5 sec</td>
<td>13.5 sec</td>
<td>10%</td>
</tr>
<tr>
<td>3.00</td>
<td>50%</td>
<td>50%</td>
<td>7.5 sec</td>
<td>7.5 sec</td>
<td>50%</td>
</tr>
<tr>
<td>4.20</td>
<td>80%</td>
<td>20%</td>
<td>12 sec</td>
<td>3 sec</td>
<td>80%</td>
</tr>
<tr>
<td>5.00</td>
<td>100%</td>
<td>0%</td>
<td>15 sec</td>
<td>0 sec</td>
<td>100%</td>
</tr>
</tbody>
</table>

Table 20 - Demand Signal vs. Compressor Capacity Modulation
Filter Replacement
Monthly air filter inspection is required to maintain optimum unit efficiency.

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

It is strongly recommended that filter media be replaced monthly. Filters are located upstream of the evaporator coil in the filter and economizer section. Open access door and pull filters straight out to inspect all of the filters. Replace filters with the size indicated on each filter or as shown in the tables below. Arrow on the replacement filters must point towards the blower. (PE = Power Exhaust)

Table 21 - RQ Series 2-6 ton Pre Filters

<table>
<thead>
<tr>
<th>Feature 6A</th>
<th>Quantity / Size</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>No Pre Filters</td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>2 / 20” x 20” x 2”</td>
<td>Pleated, MERV 8</td>
</tr>
<tr>
<td>B</td>
<td>1 / 16”x20”x1”</td>
<td>Metal Mesh, Outside Air</td>
</tr>
</tbody>
</table>
Table 22 - RQ Series 2-6 ton Unit Filters

<table>
<thead>
<tr>
<th>Feature 6B</th>
<th>Quantity / Size</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>2 / 20” x 20” x 2”</td>
<td>Pleated, MERV 8</td>
</tr>
<tr>
<td>B</td>
<td>2 / 20” x 20” x 4”</td>
<td>Pleated, MERV 8</td>
</tr>
<tr>
<td>C</td>
<td>2 / 20” x 20” x 2”</td>
<td>Permanent Filter Frame - Replaceable Media</td>
</tr>
<tr>
<td>F</td>
<td>2 / 20” x 20” x 4”</td>
<td>Pleated, MERV 11</td>
</tr>
<tr>
<td>G</td>
<td>2 / 20” x 20” x 4”</td>
<td>Pleated, MERV 13</td>
</tr>
<tr>
<td>H</td>
<td></td>
<td>Pleated, MERV 14</td>
</tr>
</tbody>
</table>

Table 23 - RQ Series 2-6 ton Energy Recovery Wheel Filters

<table>
<thead>
<tr>
<th>Feature 1A</th>
<th>Quantity / Size</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>F, G, H, J, Q, R, S, T</td>
<td>1 / 16” x 16” x 2”</td>
<td>With Energy Recovery Wheel Exhaust Air Filters, Feature 6A - D, F, G, H OA - 1 / 16” x 16” x 2” EA - 1 / 16” x 16” x 2”</td>
</tr>
</tbody>
</table>

Figure 37 - RQ Series 2-6 ton Standard Filter Layout  
(Viewed from the Upstream Side of the Cooling Coil)

Replacement Parts
Parts for AAON equipment may be obtained from your local AAON representative. Reference the unit serial number and part number when ordering parts.

AAON
Warranty, Service and Parts Department
2425 S. Yukon Ave.
Tulsa, OK 74107
Ph: 918-382-6450
techsupport@AAON.com
www.AAON.com

Note: Before calling, technician should have model and serial number of the unit available for the service department to help answer questions regarding the unit.
Appendix A - Heat Exchanger Corrosion Resistance

The resistance guide provides the corrosion resistance of stainless steel type AISI 316 and pure Copper (99.9%) in water, to a number of important chemical factors. The actual corrosion is a very complex process influenced by many different factors in combination.

Explanations: + Good resistance under normal conditions
               0 Corrosion problems may occur especially when more factors are valued 0
              - Use is not recommended

<table>
<thead>
<tr>
<th>Water Containing</th>
<th>Concentration (mg/l or ppm)</th>
<th>Time Limits - Analyze Before</th>
<th>AISI 316</th>
<th>SMO 254</th>
<th>Copper Alloy</th>
<th>Nickel Alloy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkalinity (HCO$_3^-$)</td>
<td>&lt; 70</td>
<td>Within 24 Hours</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>70-300</td>
<td></td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 300</td>
<td></td>
<td>+</td>
<td>+</td>
<td>0/+</td>
<td>+</td>
</tr>
<tr>
<td>Sulfate (SO$_4^{2-}$)</td>
<td>&lt; 70</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>0/-</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>70-300</td>
<td></td>
<td>0</td>
<td>0</td>
<td>-</td>
<td>+</td>
</tr>
<tr>
<td>HCO$_3^-$ / SO$_4^{2-}$</td>
<td>&gt; 1.0</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&lt; 1.0</td>
<td></td>
<td>+</td>
<td>+</td>
<td>0/-</td>
<td>+</td>
</tr>
<tr>
<td>Electrical Conductivity</td>
<td>&lt; 10µS/cm</td>
<td>No Limit</td>
<td></td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>10-500 µS/cm</td>
<td></td>
<td></td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 500 µS/cm</td>
<td></td>
<td></td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>pH</td>
<td>&lt; 6.0</td>
<td>Within 24 Hours</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>6.0-7.5</td>
<td></td>
<td>0/+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>7.5-9.0</td>
<td></td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Ammonium (NH$_4^+$)</td>
<td>&lt; 2</td>
<td>Within 24 Hours</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>2-20</td>
<td></td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 20</td>
<td></td>
<td>+</td>
<td>-</td>
<td>-</td>
<td>+</td>
</tr>
<tr>
<td>Chlorides (Cl$^-$)*</td>
<td>&lt; 300</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 300</td>
<td></td>
<td>0</td>
<td>+</td>
<td>0/+</td>
<td>+</td>
</tr>
<tr>
<td>Free Chlorine (Cl$_2$)</td>
<td>&lt; 1</td>
<td>Within 5 Hours</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>1-5</td>
<td></td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 5</td>
<td></td>
<td>0/+</td>
<td>+</td>
<td>0/-</td>
<td>+</td>
</tr>
<tr>
<td>Hydrogen Sulfide (H$_2$S)</td>
<td>&lt; 0.05</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 0.05</td>
<td></td>
<td>+</td>
<td>+</td>
<td>0/-</td>
<td>+</td>
</tr>
<tr>
<td>Free (aggressive) Carbon Dioxide (CO$_2$)</td>
<td>&lt; 5</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>5-20</td>
<td></td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 20</td>
<td></td>
<td>+</td>
<td>+</td>
<td>-</td>
<td>+</td>
</tr>
</tbody>
</table>

*See Chloride Content Table
<table>
<thead>
<tr>
<th>Water Containing</th>
<th>Concentration (mg/l or ppm)</th>
<th>Time Limits - Analyze Before</th>
<th>AISI 316</th>
<th>SMO 254</th>
<th>Copper Alloy</th>
<th>Nickel Alloy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Hardness (°dH)</td>
<td>4.0-8.5</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Nitrate (NO₃⁻)</td>
<td>&lt; 100</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 100</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>Iron (Fe)</td>
<td>&lt; 0.2</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 0.2</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>Aluminum (Al)</td>
<td>&lt; 0.2</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 0.2</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>Manganese (Mn)</td>
<td>&lt; 0.1</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>&gt; 0.1</td>
<td>No Limit</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
</tbody>
</table>

Chloride Content

<table>
<thead>
<tr>
<th>Chloride Content</th>
<th>Maximum Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>60°C (140°F)</td>
</tr>
<tr>
<td>= 10 ppm</td>
<td>SS 304</td>
</tr>
<tr>
<td>= 25 ppm</td>
<td>SS 304</td>
</tr>
<tr>
<td>= 50 ppm</td>
<td>SS 304</td>
</tr>
<tr>
<td>= 80 ppm</td>
<td>SS 316</td>
</tr>
<tr>
<td>= 150 ppm</td>
<td>SS 316</td>
</tr>
<tr>
<td>= 300 ppm</td>
<td>SS 316</td>
</tr>
<tr>
<td>&gt; 300 ppm</td>
<td>Ti / SMO 254</td>
</tr>
</tbody>
</table>
## Appendix B - Thermistor Temperature vs. Resistance Values

<table>
<thead>
<tr>
<th>Deg C</th>
<th>Deg F</th>
<th>Resistance (kOhms)</th>
</tr>
</thead>
<tbody>
<tr>
<td>-40</td>
<td>-40</td>
<td>2889.6</td>
</tr>
<tr>
<td>-35</td>
<td>-31</td>
<td>2087.22</td>
</tr>
<tr>
<td>-30</td>
<td>-22</td>
<td>1522.20</td>
</tr>
<tr>
<td>-25</td>
<td>-13</td>
<td>1121.44</td>
</tr>
<tr>
<td>-20</td>
<td>-4</td>
<td>834.72</td>
</tr>
<tr>
<td>-15</td>
<td>5</td>
<td>627.28</td>
</tr>
<tr>
<td>-10</td>
<td>14</td>
<td>475.74</td>
</tr>
<tr>
<td>-5</td>
<td>23</td>
<td>363.99</td>
</tr>
<tr>
<td>0</td>
<td>32</td>
<td>280.82</td>
</tr>
<tr>
<td>5</td>
<td>41</td>
<td>218.41</td>
</tr>
<tr>
<td>10</td>
<td>50</td>
<td>171.17</td>
</tr>
<tr>
<td>15</td>
<td>59</td>
<td>135.14</td>
</tr>
<tr>
<td>20</td>
<td>68</td>
<td>107.44</td>
</tr>
<tr>
<td>25</td>
<td>77</td>
<td>86.00</td>
</tr>
<tr>
<td>30</td>
<td>86</td>
<td>69.28</td>
</tr>
<tr>
<td>35</td>
<td>95</td>
<td>56.16</td>
</tr>
<tr>
<td>40</td>
<td>104</td>
<td>45.81</td>
</tr>
<tr>
<td>45</td>
<td>113</td>
<td>37.58</td>
</tr>
<tr>
<td>50</td>
<td>122</td>
<td>30.99</td>
</tr>
<tr>
<td>55</td>
<td>131</td>
<td>25.68</td>
</tr>
<tr>
<td>60</td>
<td>140</td>
<td>21.40</td>
</tr>
<tr>
<td>65</td>
<td>149</td>
<td>17.91</td>
</tr>
<tr>
<td>70</td>
<td>158</td>
<td>7.87</td>
</tr>
<tr>
<td>75</td>
<td>167</td>
<td>6.77</td>
</tr>
<tr>
<td>80</td>
<td>176</td>
<td>5.85</td>
</tr>
<tr>
<td>85</td>
<td>185</td>
<td>5.09</td>
</tr>
<tr>
<td>90</td>
<td>194</td>
<td>4.45</td>
</tr>
<tr>
<td>95</td>
<td>203</td>
<td>3.87</td>
</tr>
<tr>
<td>100</td>
<td>212</td>
<td>3.35</td>
</tr>
<tr>
<td>105</td>
<td>221</td>
<td>2.92</td>
</tr>
<tr>
<td>110</td>
<td>230</td>
<td>2.58</td>
</tr>
<tr>
<td>115</td>
<td>239</td>
<td>2.28</td>
</tr>
<tr>
<td>120</td>
<td>248</td>
<td>2.02</td>
</tr>
<tr>
<td>125</td>
<td>257</td>
<td>1.80</td>
</tr>
<tr>
<td>130</td>
<td>266</td>
<td>1.59</td>
</tr>
<tr>
<td>135</td>
<td>275</td>
<td>1.39</td>
</tr>
<tr>
<td>140</td>
<td>284</td>
<td>1.25</td>
</tr>
<tr>
<td>145</td>
<td>293</td>
<td>1.12</td>
</tr>
<tr>
<td>150</td>
<td>302</td>
<td>1.01</td>
</tr>
<tr>
<td>155</td>
<td>311</td>
<td>0.92</td>
</tr>
<tr>
<td>160</td>
<td>320</td>
<td>0.83</td>
</tr>
<tr>
<td>165</td>
<td>329</td>
<td></td>
</tr>
<tr>
<td>170</td>
<td>338</td>
<td></td>
</tr>
<tr>
<td>175</td>
<td>347</td>
<td></td>
</tr>
<tr>
<td>180</td>
<td>356</td>
<td></td>
</tr>
</tbody>
</table>
# RQ Series Startup Form

<table>
<thead>
<tr>
<th>Job Name:</th>
<th>Date:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address:</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model Number:</th>
<th>Tag:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serial Number:</td>
<td></td>
</tr>
<tr>
<td>Startup Contractor:</td>
<td>Address:</td>
</tr>
<tr>
<td></td>
<td>Phone:</td>
</tr>
</tbody>
</table>

## Pre Startup Checklist

Installing contractor should verify the following items.

1. Is there any visible shipping damage?  [ ] Yes  [ ] No
2. Is the unit level?  [ ] Yes  [ ] No
3. Are the unit clearances adequate for service and operation?  [ ] Yes  [ ] No
4. Do all access doors open freely and are the handles operational?  [ ] Yes  [ ] No
5. Have all electrical connections been tested for tightness?  [ ] Yes  [ ] No
6. Does the electrical service correspond to the unit nameplate?  [ ] Yes  [ ] No
7. On 208/230V units, has transformer tap been checked?  [ ] Yes  [ ] No
8. Has overcurrent protection been installed to match the unit nameplate requirement?  [ ] Yes  [ ] No
9. Have all set screws on the fans been tightened?  [ ] Yes  [ ] No
10. Do all fans rotate freely?  [ ] Yes  [ ] No
11. Does any field water piping to the unit appear to be correct per design parameters?  [ ] Yes  [ ] No
12. Is all copper tubing isolated so that it does not rub?  [ ] Yes  [ ] No
13. Has outside air rain hood been opened?  [ ] Yes  [ ] No
14. Have the damper assemblies been inspected?  [ ] Yes  [ ] No
15. Are air filters installed with proper orientation?  [ ] Yes  [ ] No
16. Have condensate drain and p-trap been connected?  [ ] Yes  [ ] No

## Ambient Temperature

<table>
<thead>
<tr>
<th>Ambient Dry Bulb Temperature</th>
<th>Ambient Wet Bulb Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>______°F</td>
<td>______°F</td>
</tr>
</tbody>
</table>
### Supply Fan Assembly

<table>
<thead>
<tr>
<th>Alignment</th>
<th>Check Rotation</th>
<th>Nameplate Amps</th>
<th>Number</th>
<th>hp</th>
<th>L1</th>
<th>L2</th>
<th>L3</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Band Size ____________  VAV Controls ____________  VFD Frequency ____________

### Energy Recovery Wheel Assembly

<table>
<thead>
<tr>
<th>Wheel Spins Freely</th>
<th>Check Rotation</th>
<th>FLA</th>
<th>Number</th>
<th>hp</th>
<th>L1</th>
<th>L2</th>
<th>L3</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Power Exhaust Fan Assembly

<table>
<thead>
<tr>
<th>Alignment</th>
<th>Check Rotation</th>
<th>Nameplate Amps</th>
<th>Number</th>
<th>hp</th>
<th>L1</th>
<th>L2</th>
<th>L3</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Band Size ____________  VFD Frequency ____________

### Outside Air/Economizer Dampers

<table>
<thead>
<tr>
<th>Operation Check</th>
<th>Damper Wiring Check</th>
<th>Gears Check</th>
<th>Damper Actuator Type: ____________________________________________</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Economizer Changeover Type and Operation: __________________________</td>
</tr>
</tbody>
</table>

### Unit Configuration

<table>
<thead>
<tr>
<th>Water-Cooled Condenser</th>
<th>Air-Cooled Condenser</th>
<th>No Water Leaks</th>
<th>Condenser Safety Check</th>
<th>Water Flow _______ gpm</th>
<th>Water Inlet Temperature _______ °F</th>
<th>Water Outlet Temperature _______ °F</th>
</tr>
</thead>
</table>
### Compressors/DX Cooling

<table>
<thead>
<tr>
<th>Check Rotation □</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Number</th>
<th>L1</th>
<th>L2</th>
<th>L3</th>
<th>Head Pressure</th>
<th>Suction Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - Full Capacity</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - Reduced Capacity</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Refrigeration System 1 Full Capacity - Cooling Mode

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Saturated Temperature</th>
<th>Line Temperature</th>
<th>Sub-cooling</th>
<th>Superheat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge</td>
<td></td>
<td></td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Suction</td>
<td></td>
<td></td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
<td></td>
<td>N/A</td>
</tr>
</tbody>
</table>

### Refrigeration System 1 Reduced Capacity - Cooling Mode

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Saturated Temperature</th>
<th>Line Temperature</th>
<th>Sub-cooling</th>
<th>Superheat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge</td>
<td></td>
<td></td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Suction</td>
<td></td>
<td></td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
<td></td>
<td>N/A</td>
</tr>
</tbody>
</table>

### Refrigeration System 1 Full Capacity - Heating Mode (Heat Pump Only)

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Saturated Temperature</th>
<th>Line Temperature</th>
<th>Sub-cooling</th>
<th>Superheat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge</td>
<td></td>
<td></td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Suction</td>
<td></td>
<td></td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
<td></td>
<td>N/A</td>
</tr>
</tbody>
</table>

### Refrigeration System 1 Reduced Capacity - Heating Mode (Heat Pump Only)

<table>
<thead>
<tr>
<th>Pressure</th>
<th>Saturated Temperature</th>
<th>Line Temperature</th>
<th>Sub-cooling</th>
<th>Superheat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge</td>
<td></td>
<td></td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Suction</td>
<td></td>
<td></td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
<td></td>
<td>N/A</td>
</tr>
</tbody>
</table>

### Air-Cooled Condenser Fans

<table>
<thead>
<tr>
<th>Alignment □</th>
<th>Check Rotation □</th>
<th>Nameplate Amps________</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number</td>
<td>hp</td>
<td>L1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>L2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>L3</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**Water/Glycol System**

1. Has the entire system been flushed and pressure checked? □ Yes □ No
2. Has the entire system been filled with fluid? □ Yes □ No
3. Has air been bled from the heat exchangers and piping? □ Yes □ No
4. Is the glycol the proper type and concentration (N/A if water)? □ Yes □ No
5. Is there a minimum load of 50% of the design load? □ Yes □ No
6. Has the water piping been insulated? □ Yes □ No
7. What is the freeze point of the glycol (N/A if water)? ______________________________

**Gas Heating**

<table>
<thead>
<tr>
<th>Natural Gas □</th>
<th>Propane □</th>
<th>Purge Air from Lines □</th>
<th>Verify Pilot Spark □</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stage</td>
<td>Manifold Pressure (w.c.)</td>
<td>Stage</td>
<td>Manifold Pressure (w.c.)</td>
</tr>
<tr>
<td>1</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>4</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Electric Heating**

<table>
<thead>
<tr>
<th>Stages________</th>
<th>Limit Lockout □</th>
<th>Aux. Limit Lockout □</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stage</td>
<td>Amps</td>
<td>Stage</td>
</tr>
<tr>
<td>1</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>

**Electric Preheating**

<table>
<thead>
<tr>
<th>Limit Lockout □</th>
<th>Aux. Limit Lockout □</th>
</tr>
</thead>
</table>

Outside Air Temperature Setpoint _______°F

Preheat Leaving Air Temperature Setpoint _______°F

<table>
<thead>
<tr>
<th>Stage</th>
<th>Amps</th>
<th>Stage</th>
<th>Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>4</td>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>
**Maintenance Log**

This log must be kept with the unit. It is the responsibility of the owner and/or maintenance/service contractor to document any service, repair or adjustments. AAON Service and Warranty Departments are available to advise and provide phone help for proper operation and replacement parts. The responsibility for proper startup, maintenance and servicing of the equipment falls to the owner and qualified licensed technician.

<table>
<thead>
<tr>
<th>Entry Date</th>
<th>Action Taken</th>
<th>Name/Tel.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**Literature Change History**

**February 2011**
Added information regarding the charging of a heat pump and added additional information regarding freezing water in the heat exchanger.

**June 2011**
Updated filter information.

**April 2012**
Added chilled water, hot water, and steam coil connection sizes.

**August 2012**
Added seismic curb installation instructions.

**November 2012**
Update of the IOM adding information about compressor cycling.

**May 2013**
Added options to the feature string, added curb gasket information, added auxiliary electric heating capacities table, corrected condenser water connections table, added section for variable capacity compressor controller, and added Appendix B.

**October 2013**
Added cautions calling for the need to seal water, electrical, and gas entries into the unit.

**January 2014**
Added electric preheat options and installation information.

**February 2014**
Added energy recovery wheel installation, maintenance, and startup information.

**July 2014**
Added electric preheat controller operation information. Added VCB-X and 380V/50Hz features.

**August 2014**
Added more detailed microchannel coil cleaning instructions.

**January 2015**
Table *Gas Heat Output Capacities* updated.

**July 2015**
Removed 2” Throwaway Unit Filter-25% Efficient from Filter Replacement information.

**September 2015**
Updated RQ Metal Mesh Filter sizes.
January 2016
Updated Phase and Brownout Protection Module section and added Freeze Stat Startup section.

April 2016
Added Adjustable Fan Cycling Switch Procedure section.

May 2016
Added AAON Touchscreen Controller.

July 2016
Updated Neoprene statements and E-Coated Cleaning section.

January 2017
Added Variable Speed Compressor option.

May 2017
The maximum allowable voltage imbalance updated. Updated Factory Technical Support Phone number.

July 2017
Updated the Allowed Chemical Cleaners and Procedures. Added Outdoor Airflow Monitoring options; Feature 14A. Added Shaft Grounding options; Feature 1B and Feature 5A. Added High Condensate Level Switch; Feature 11. Added Shrink Wrap Options; Feature 20. Added High Turndown Modulating Gas option; Feature B3. Updated modulating gas turndown ratios.

August 2017
Added Compressor Sound Blanket and UV Light options; Feature 16. Removed VCM-X options from Feature 22.

October 2017

November 2017
Updated Additional Gas Piping Considerations section.

July 2018
Updated Table 15 - Chilled Water Coil Connection Sizes

January 2019
Updated E-Coated Coil Cleaning and Supply Fan EC Motor Startup section.
March 2019
Updated *Feature 9: Refrigeration Accessories* options.

April 2019
Added *Table 4 - Nameplate Voltage Markings.*
Factory Technical Support: (918) 382-6450

Note: Before calling Technical Support, please have the model and serial number of the unit available.

Parts: For replacement parts please contact your local AAON Representative.

It is the intent of AAON to provide accurate and current product information. However, in the interest of product improvement, AAON reserves the right to change pricing, specifications, and/or design of its product without notice, obligation, or liability.